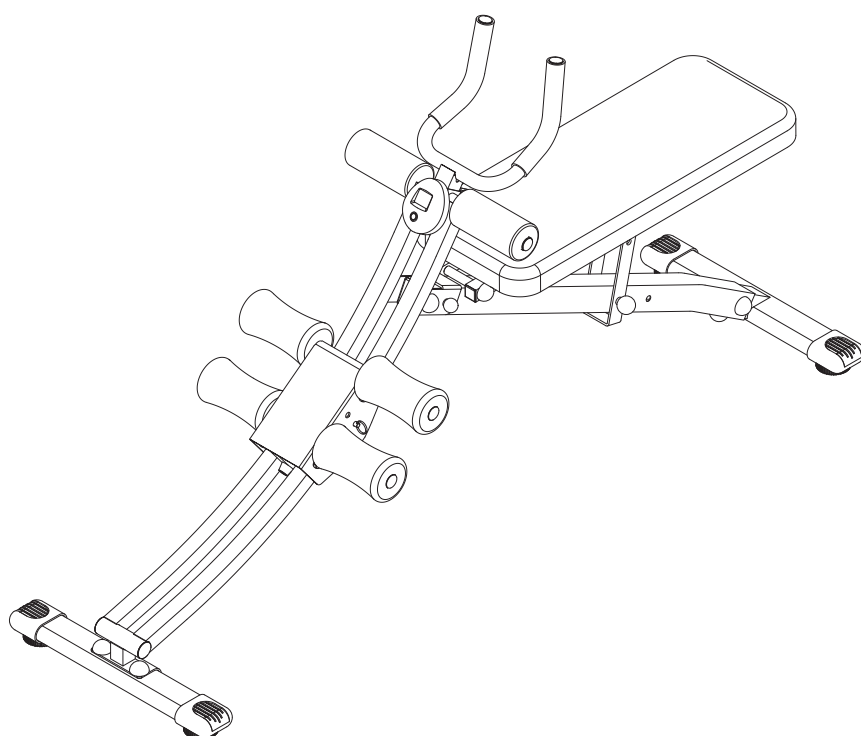


# *Stamina*<sup>®</sup> 3-in-1 **CORE** TRAINING SYSTEM

## Owner's Manual



Product May Vary Slightly From Pictured.

### CAUTION:

Weight on this product should not exceed 250 lbs.

### ⚠ WARNING

Exercise can present a health risk. Consult a physician before beginning any exercise program with this equipment. If you feel faint or dizzy, immediately discontinue use of this equipment. Serious bodily injury can occur if this equipment is not assembled and used correctly. Serious bodily injury can also occur if all instructions are not followed. Keep others and pets away from equipment when in use. Always make sure all bolts and nuts are securely tightened prior to each use. Follow all safety instructions in this manual.

When calling for parts or service, please specify the following number:

**Model#: 20-2050**

This Product is Distributed Exclusively by



2040 N. Alliance, Springfield, MO 65803

Customer Care

1 (800) 375-7520

[www.staminaproducts.com](http://www.staminaproducts.com)

**STAMINA PRODUCTS**  
MADE IN CHINA

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2017, 05

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## SAFETY INSTRUCTIONS

- ⚠ WARNING** This product contains a chemical known to the State of California to cause cancer and birth defects or other reproductive harm.
- ⚠ WARNING** Consult your physician before starting this or any exercise program. This is especially important if you are over the age of 35, have never exercised before, are pregnant, or suffer from any health problem. This product is for home use only. Do not use in institutional or commercial applications. Failure to follow all warnings and instructions could result in serious injury or death.
- ⚠ WARNING** To reduce the risk of serious injury, read the following Safety Instructions before using the 3-in-1 Core Training System.

1. Save these instructions and ensure that other exercisers read this manual prior to using the **3-in-1 Core Training System** for the first time.
2. Read all warnings and cautions posted on the **3-in-1 Core Training System**.
3. The **3-in-1 Core Training System** should only be used after a thorough review of the Owner's Manual. Make sure that it is properly assembled and tightened before use.
4. We recommend that two people be available for assembly of this product.
5. Keep children away from the **3-in-1 Core Training System**. Do not allow children to use or play on the **3-in-1 Core Training System**. Keep children and pets away from the **3-in-1 Core Training System** when it is in use.
6. It is recommended that you place this exercise equipment on an equipment mat.
7. Set up and operate the **3-in-1 Core Training System** on a solid level surface. Do not position the **3-in-1 Core Training System** on loose rugs or uneven surfaces.
8. Make sure that adequate space is available for access to and around the **3-in-1 Core Training System**.
9. Keep fingers clear of all pinch points when folding and unfolding the **3-in-1 Core Training System**.
10. Before using, inspect the **3-in-1 Core Training System** for worn or loose components, and securely tighten or replace any worn or loose components prior to use.
11. Consult a physician prior to commencing an exercise program and follow his/her recommendations in developing your fitness program. If at any time during exercise you feel faint, dizzy, or experience pain, stop and consult your physician.
12. Always choose the workout which best fits your physical strength and flexibility level. Know your limits and train within them. Always use common sense when exercising.
13. Do not wear loose or dangling clothing while using the **3-in-1 Core Training System**.
14. Never exercise in bare feet or socks; always wear proper footwear such as running, walking, or cross training shoes that fit well, provide foot support, and feature non-skid rubber soles.
15. Be careful to maintain your balance while using, mounting, dismounting, or assembling the **3-in-1 Core Training System**, loss of balance may result in a fall and serious bodily injury.
16. The **3-in-1 Core Training System** should not be used by persons weighing over 250 pounds.
17. The **3-in-1 Core Training System** should be used by only one person at a time.
18. The **3-in-1 Core Training System** is for consumer use only. It is not for use in public or semipublic facilities.

**EXTEND YOUR PARTS WARRANTY TO 180 DAYS FROM THE DATE OF PURCHASE. REGISTER YOUR PRODUCT.**



**NEED HELP?  
CONTACT US FIRST  
1 (800) 375-7520  
customer.care@staminaproducts.com**

Hi! From all of us here at Stamina Products, thank you for your purchase. We know that you have big fitness goals in mind and we are here to help you along. Call us, email us, or send us a message on Facebook. Be sure to contact us if you have any questions on your new product. We look forward to hearing from you!

With your body in mind,  
***Stamina Customer Care***

**To enact your extended warranty and to help us better serve you, please go online and register your new product.**

**register.staminaproducts.com**

It is quick and easy to register online, but if you're a little old school or just need a reason to raise that little flag on your mailbox, fill out the info on the last page of this manual and mail it in.



**ONLINE**

customer.care@staminaproducts.com  
www.staminaproducts.com



**TELEPHONE**

1 (800) 375-7520



**FAX**

(417) 889-8064



**MAIL**

Stamina Products, Inc.  
ATTN: Customer Care  
P.O. Box 1071  
Springfield, MO 65801-1071



facebook.com/StaminaProducts  
facebook.com/AeroPilates

**CUSTOMER CARE HOURS:**

Monday-Thursday, 7:30 AM-5:00 PM, Central Time  
Friday, 8:00 AM-3:00 PM, Central Time

## BEFORE YOU BEGIN

Thank you for choosing the **3-in-1 Core Training System**. We take great pride in producing this quality product and hope it will provide many hours of quality exercise to make you feel better, look better, and enjoy life to its fullest.

It's a proven fact that a regular exercise program can improve your physical and mental health. Too often, our busy lifestyles limit our time and opportunity to exercise. The **3-in-1 Core Training System** provides a convenient and simple method to begin your journey of getting your body in shape and achieving a happier and healthier lifestyle.

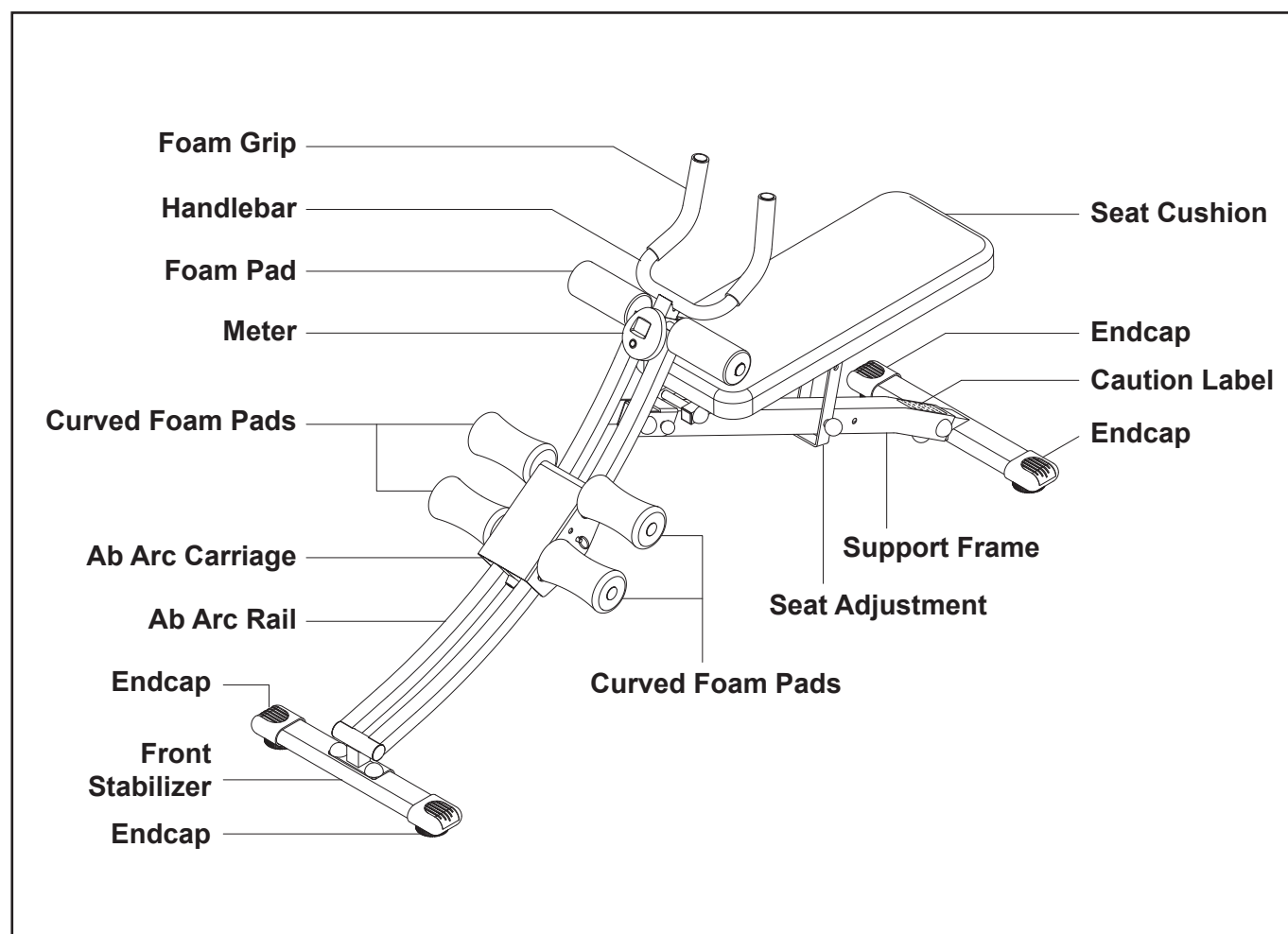
Before reading further, please review the drawing below and familiarize yourself with the parts that are labeled.

Read this manual carefully before using the **3-in-1 Core Training System**.

Although Stamina constructs its products with the finest materials and uses the highest standards of manufacturing and quality control, there can sometimes be missing parts or incorrectly sized parts. If you have any questions or problems with the parts included with your **3-in-1 Core Training System**, please do not return the product. Contact us FIRST!

If a part is missing or defective, please go to [staminaproducts.com](http://staminaproducts.com) under the Customer Care section and order the part needed, or call us toll free at 1-800-375-7520 (in the U.S.). Our Customer Care Staff is available to assist you from 7:30 A.M. to 5:00 P.M. (Central Time) Monday through Thursday and 8:00 A.M. to 3:00 P.M. (Central Time) on Friday.

Be sure to have the name and model number of the product available when you contact us.



THE FOLLOWING TOOLS ARE INCLUDED FOR ASSEMBLY :



Wrench (2 pieces)

## EQUIPMENT WARNING, CAUTION & NOTICE LABELS

This chart is provided to help identify the warning, caution, and notice labels on the **3-in-1 Core Training System**. Please take a moment to familiarize yourself with all of the warning, caution, and notice labels.

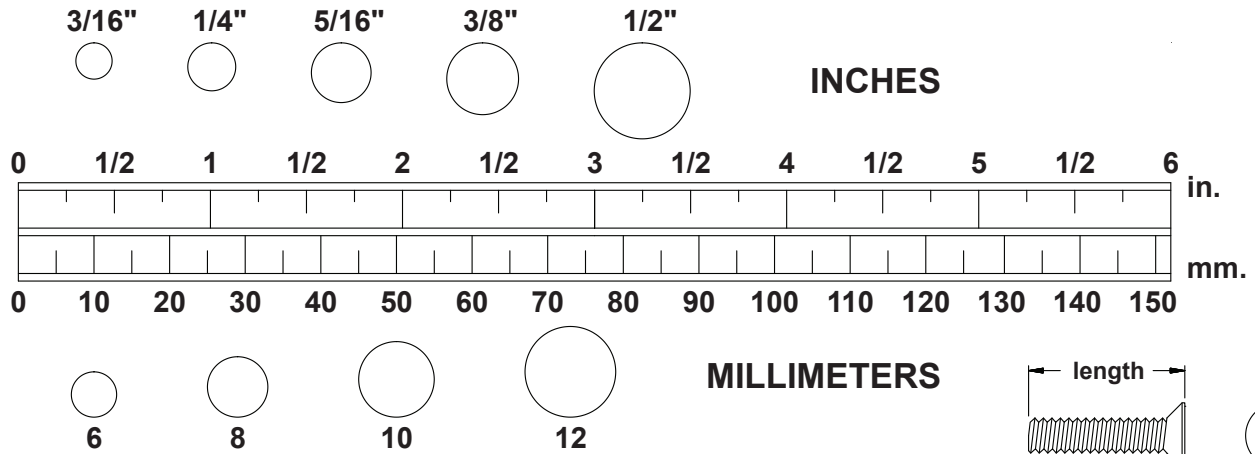
Label is larger than actual size

### **C1** CAUTION LABEL(47)

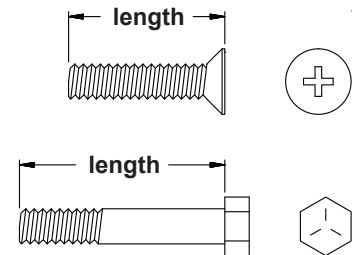


## HARDWARE IDENTIFICATION CHART

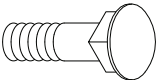
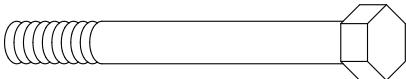
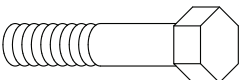
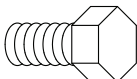

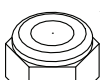
This chart is provided to help identify the hardware used in the assembly process. Place the washers or the ends of the bolts or screws on the circles to check for the correct diameter. Use the small scale to check the length of the bolts and screws.



**NOTICE:** The length of all bolts and screws, except those with flat heads, is measured from below the head to the end of the bolt or screw. Flat head bolts and screws are measured from the top of the head to the end of the bolt or screw.



After unpacking the unit, open the hardware bag and make sure that you have all the following items. Some hardware may be already attached to the part.

	Part No. and Description	Qty
	36 Carriage Bolt (M10 x 1.5 x 45mm)	2
	37 Bolt, Hex Head (M10 x 1.5 x 130mm)	1
	38 Bolt, Hex Head (M10 x 1.5 x 75mm)	1
	39 Bolt, Hex Head (M10 x 1.5 x 20mm)	3
	42 Washer (M10)	9
	45 Nylock Nut (M10 x 1.5)	4

## ASSEMBLY INSTRUCTIONS

Place all parts from the box in a cleared area and position them on the floor in front of you. Remove all packing materials from your area and place them back into the box. Do not dispose of the packing materials until assembly is completed. Read each step carefully before beginning. If you are missing a part, please go to [staminaproducts.com](http://staminaproducts.com) under the Customer Care section and order the part needed, e-mail us at [customer.care@staminaproducts.com](mailto:customer.care@staminaproducts.com), or call us toll free at 1-800-375-7520 (in the U.S.). Our Customer Care Staff is available to assist you from 7:30 A.M. to 5:00 P.M. (Central Time) Monday through Thursday and 8:00 A.M. to 3:00 P.M. (Central Time) on Friday.

### STEP 1

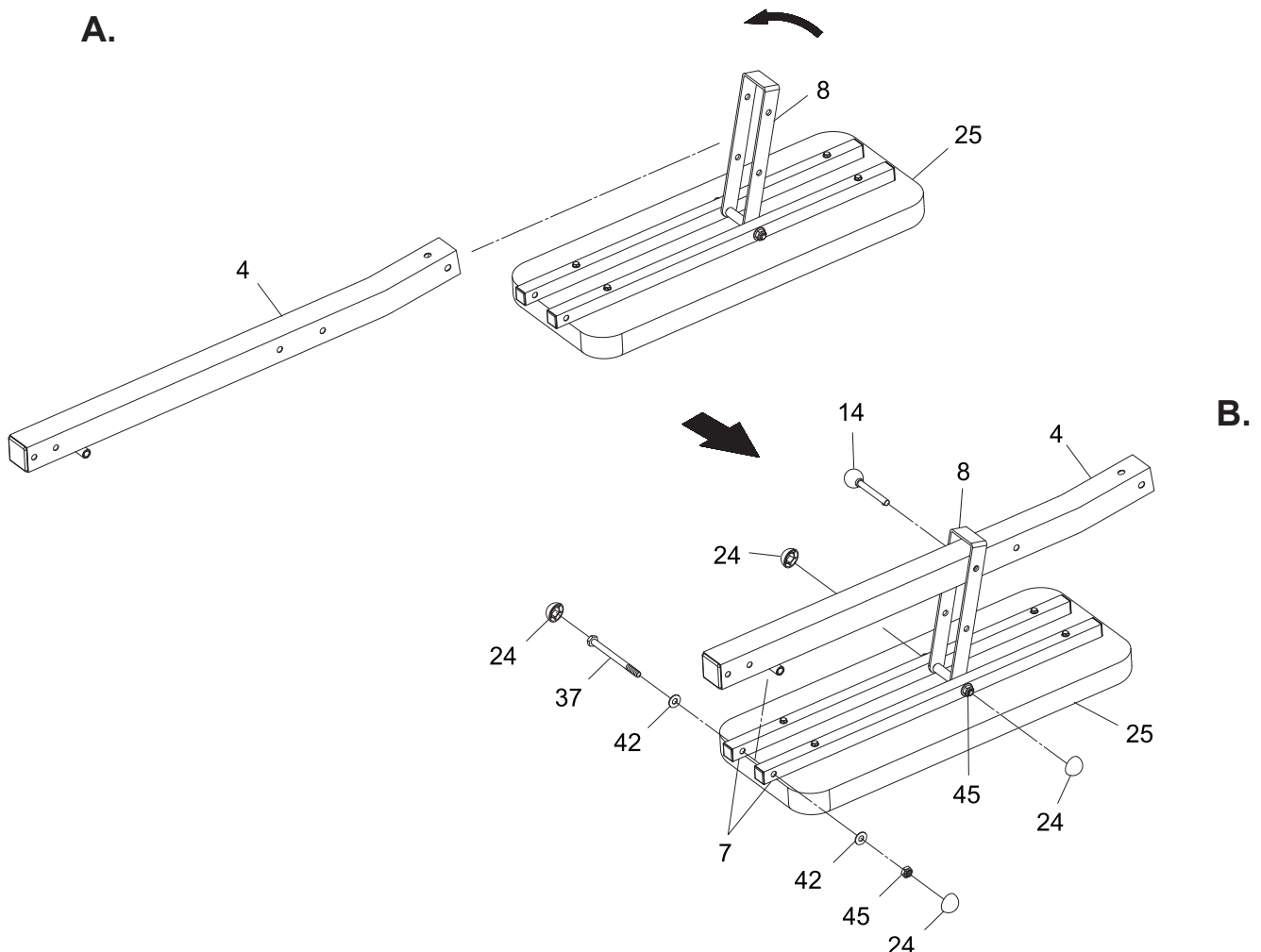
Refer to illustration A. Place the **SEAT CUSHION ASSEMBLY(25)** upside down. Swing up the **SEAT ADJUSTMENT(8)**. Insert the **SUPPORT FRAME(4)** through the **SEAT ADJUSTMENT(8)**. Refer to illustration B. Lock the **SUPPORT FRAME(4)** to the **SEAT ADJUSTMENT(8)** with the **LARGE BALL PIN (ø10x70mm)(14)**.

### STEP 2

Refer to illustration B. Attach the **SUPPORT FRAME(4)** to the **CUSHION RAILS(7)** with **HEX HEAD BOLT (M10x1.5x130mm)(37)**, **WASHERS(M10)(42)**, and **NYLOCK NUT (M10x1.5)(45)**.

### STEP 3

Press the **NUT CAPS(24)** onto the **HEX HEAD BOLTS(M10x1.5x130mm)(37)** and **NYLOCK NUTS (M10x1.5)(45)**.



## ASSEMBLY INSTRUCTIONS

### STEP 4

Attach the **REAR STABILIZER(2)** to the **SUPPORT FRAME(4)** with **HEX HEAD BOLTS(M10x1.5x20mm)(39)** and **WASHERS(M10)(42)**. Press the **NUT CAPS(24)** onto the **HEX HEAD BOLTS(M10x1.5x20mm)(39)**.

### STEP 5

Attach the **FRONT STABILIZER(1)** to the **AB ARC RAIL(3)** with **CARRIAGE BOLTS(M10x1.5x45mm)(36)**, **WASHERS(M10)(42)**, and **NYLOCK NUTS(M10x1.5)(45)**. Press the **NUT CAPS(24)** onto the **NYLOCK NUTS(M10x1.5)(45)**.

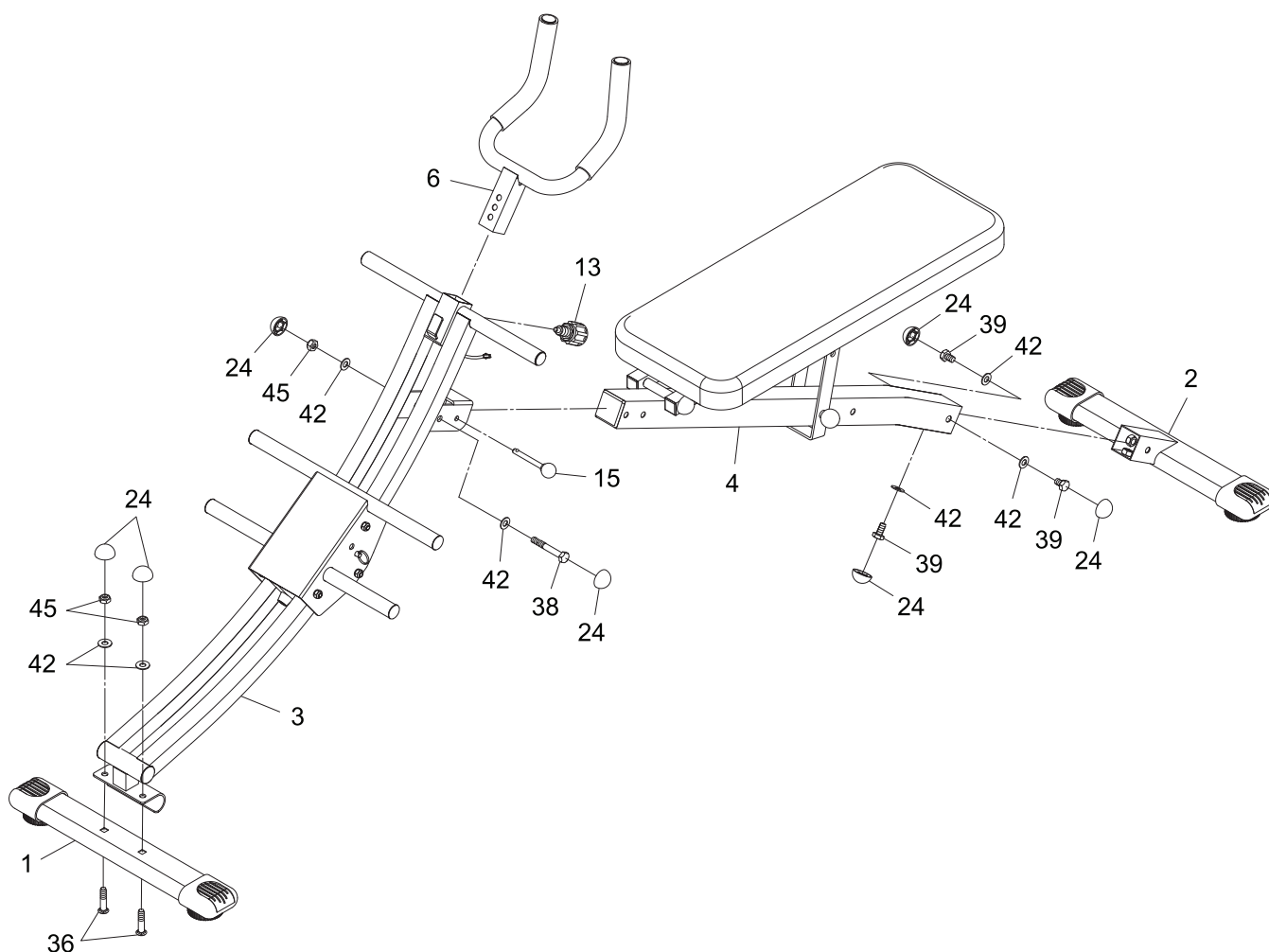
### STEP 6

Attach the **SUPPORT FRAME(4)** to the **AB ARC RAIL(3)** with **HEX HEAD BOLT(M10x1.5x75mm)(38)**, **WASHERS(M10)(42)**, and **NYLOCK NUT(M10x1.5)(45)**. Press the **NUT CAPS(24)** onto the **HEX HEAD BOLT(M10x1.5x75mm)(38)** and **NYLOCK NUT(M10x1.5)(45)**. Lock the **SUPPORT FRAME(4)** in position with the **BALL PIN(ø8x60mm)(15)**.

### STEP 7

Insert the **HANDLEBAR(6)** into the **AB ARC RAIL(3)** and lock in one of the adjustment holes with **ADJUSTMENT KNOB(13)**.

**NOTE:** The **HANDLEBAR(6)** can be adjusted to three different positions. The pin of the **ADJUSTMENT KNOB(13)** must be inserted into one of the adjustment holes in the **HANDLEBAR(6)** and the **ADJUSTMENT KNOB(13)** must be screwed in tight to ensure that the **HANDLEBAR(6)** will fit securely in the **AB ARC RAIL(3)**.





## ASSEMBLY INSTRUCTIONS

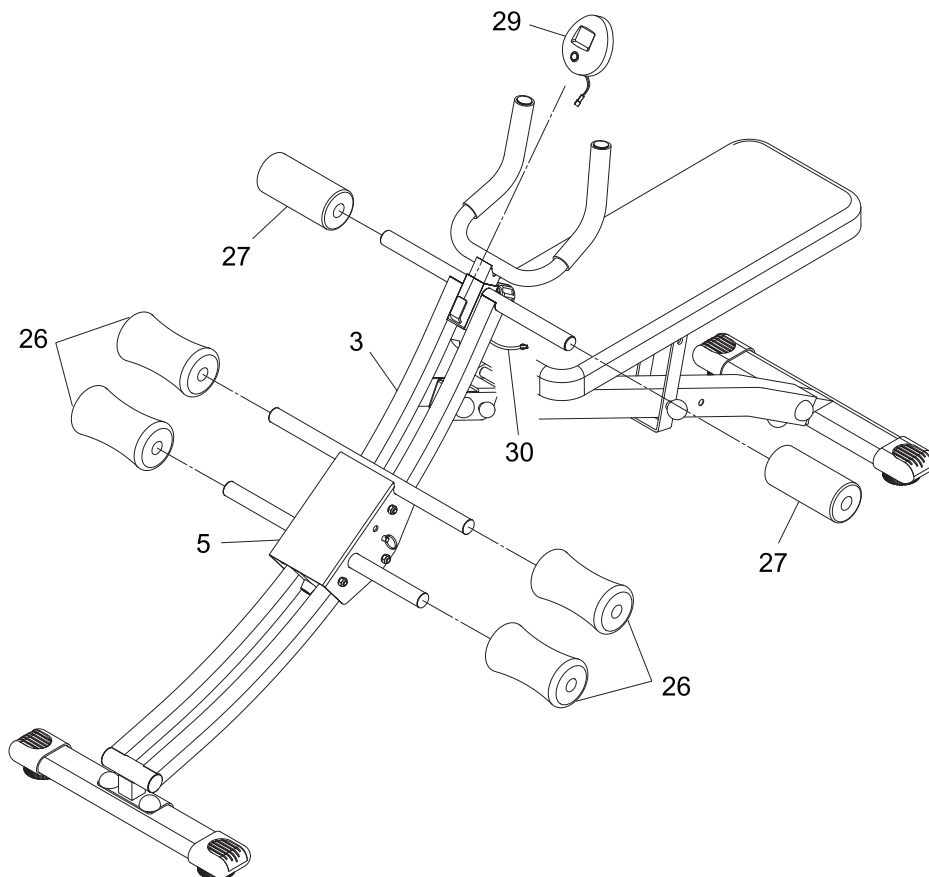
### STEP 8

Slide the **CURVED FOAM PADS(26)** onto the **AB ARC CARRIAGE(5)** on both sides. Slide the **FOAM PADS(27)** onto the **AB ARC RAIL(3)** on both sides.

### STEP 9

Install a AA battery into the **METER(29)**, the battery is not included. See page 10 for detailed battery installation instructions. Slide the **METER(29)** onto the plate on the **AB ARC RAIL(3)**. Plug the **SENSOR WIRE(30)** into the **METER(29)**,

**NOTE:** Be careful not to damage the wires when attaching the **METER(29)**.



## OPERATIONAL INSTRUCTIONS

### USING THE FITNESS METER

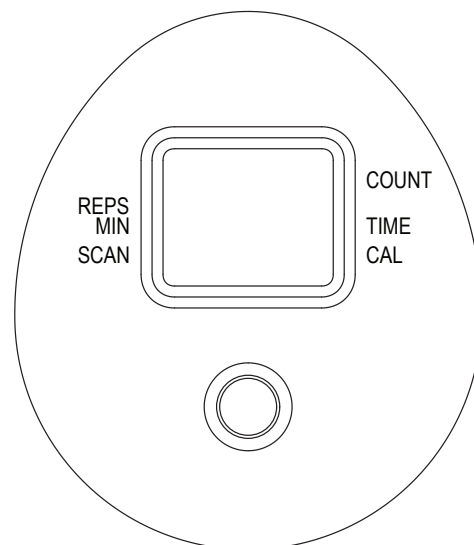
**POWER ON :** **AB ARC CARRIAGE(5)** movement or press the button.

**POWER OFF :** Automatically shuts off after 4 minutes of inactivity.

### FUNCTION BUTTON:

Press to select lower display functions, including **SCAN**, **REPS/MIN**, **TIME**, and **CALORIES**.

Press and hold for three seconds to reset all functions to zero.



### FUNCTIONS:

**COUNT :** Upper readout displays the total number of strides you have taken from zero to 9999 strides.

**SCAN:** Automatically scans each function of **REPS/MIN**, **TIME**, and **CALORIES** in sequence with change every 6 seconds. Press and release the button until the arrow appears on the display and points to the **SCAN**.

**TIME:** Displays the riding time from 1 sec up to 99:59 minutes.

**REPS/MIN:** Displays the rate of strides per minute.

**CALORIES:** Displays the calories burned from zero to 9999 Kcal.  
The calorie readout is an estimate for an average user. It should be used only as a comparison between workouts on this unit.

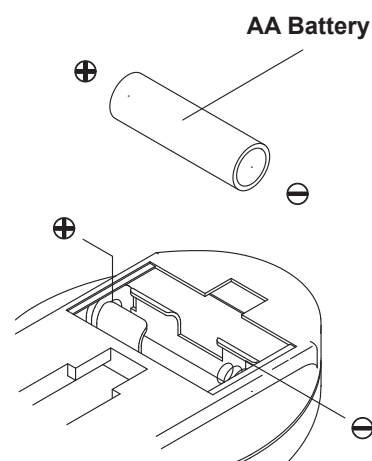
**NOTE:** The meter will shut off automatically after four minutes of inactivity. All function values will be kept. Press the button and hold it down for three seconds to reset all functions to zero.

### HOW TO INSTALL AND REPLACE BATTERIES:

1. Open the Battery Door on the back of the meter.
2. The meter operates with a AA battery, the battery is not included.  
Refer to the illustration to install or replace the battery.

### NOTE:

1. Rechargeable batteries are not recommended.
2. **Ultimate disposal of battery should be handled according to all state and federal laws and regulations.**
3. **Do not dispose of batteries in fire.**



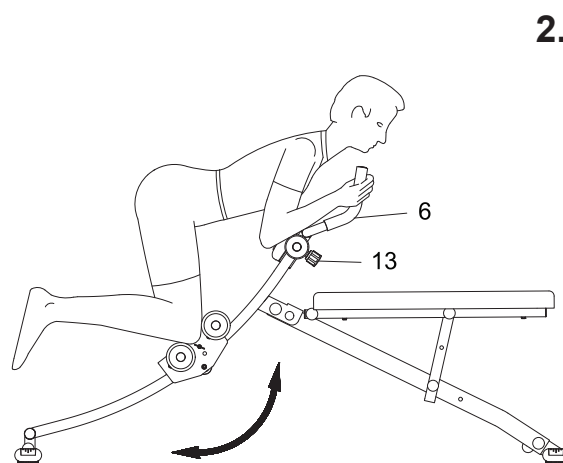
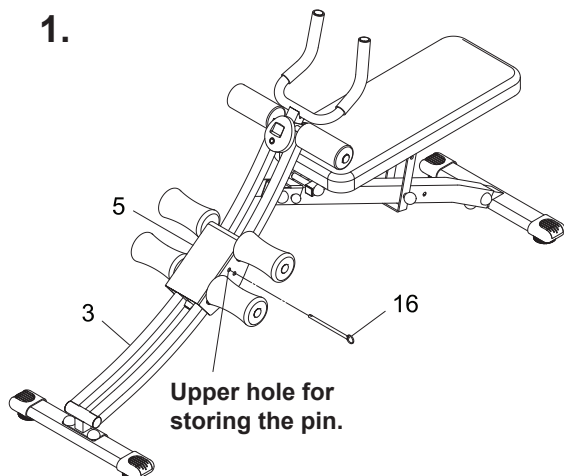
## OPERATIONAL INSTRUCTIONS

Once you have completed the assembly of your **3-in-1 Core Training System**, please read the following instructions to help you begin your exercise routine.

### AB ARC FUNCTION

Pull out the **PULL PIN(16)** from the **AB ARC CARRIAGE(5)** to release the **AB ARC CARRIAGE(5)**, then store the pin by inserting it into the upper hole in the **AB ARC CARRIAGE(5)**. Position yourself as shown in illustration 2, then slide the **AB ARC CARRIAGE(5)** up and down the **AB ARC RAIL(3)** using your abdominal muscles.

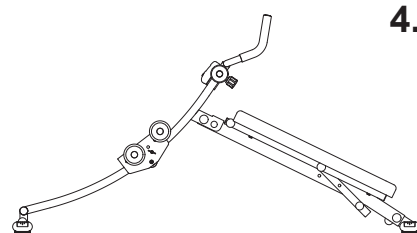
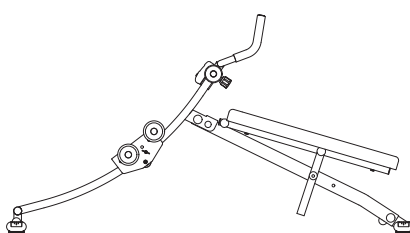
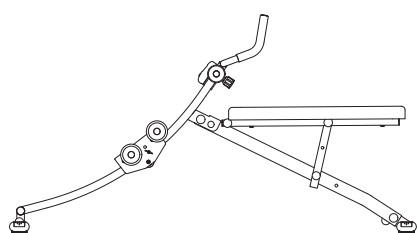
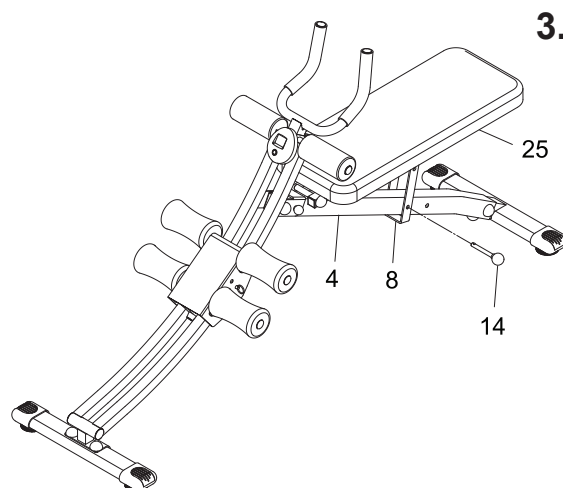
The **HANDLEBAR(6)** can be adjusted to three different heights to accommodate your body. To adjust, rotate the **ADJUSTMENT KNOB(13)** counterclockwise until the knob portion can be pulled. Pull the **ADJUSTMENT KNOB(13)** and slide the **HANDLEBAR(6)** to the desired position. Lock the **HANDLEBAR(6)** in position by inserting the pin of the **ADJUSTMENT KNOB(13)** into one of the adjustment holes in the **HANDLEBAR(6)**, then rotate the **ADJUSTMENT KNOB(13)** clockwise to lock the **HANDLEBAR(6)** securely.



### SEAT CUSHION ADJUSTMENT

The **SEAT CUSHION(25)** can be adjusted to different incline positions as shown in illustration 4.

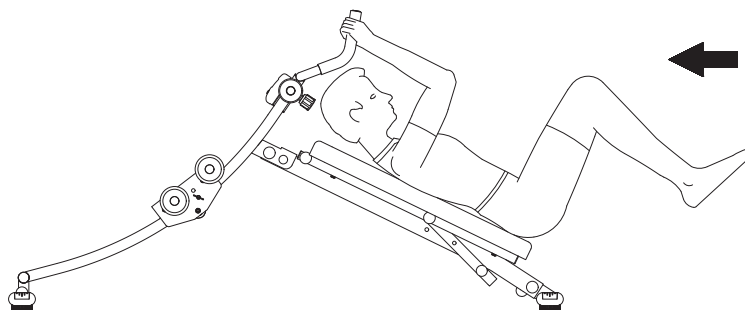
Refer to illustration 3. To position the **SEAT CUSHION(25)** to desired elevation, select one of the holes in the **SEAT ADJUSTMENT(8)** and attach the **SEAT ADJUSTMENT(8)** to one of the holes in the **SUPPORT FRAME(4)** with the **LARGE BALL PIN(ø10x70mm)(14)**.



## OPERATIONAL INSTRUCTIONS

### WORKOUT WITH HANDLEBAR

Set the **SEAT CUSHION(25)** to a proper incline position. You can do the Knee-ins workouts as shown in illustration 5 with the **HANDLEBAR(6)**.

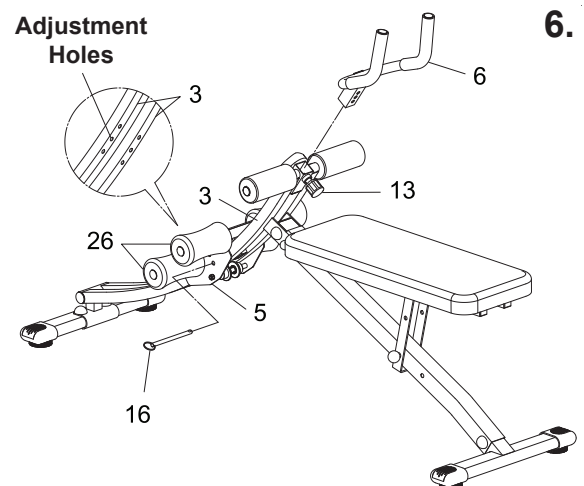


5.

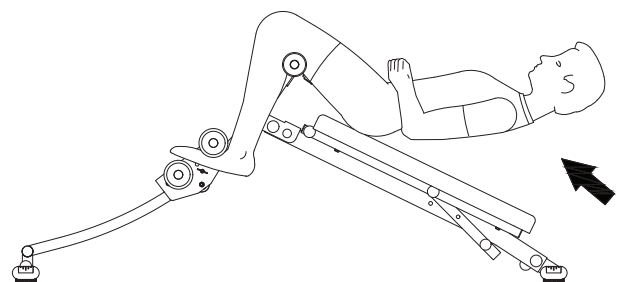
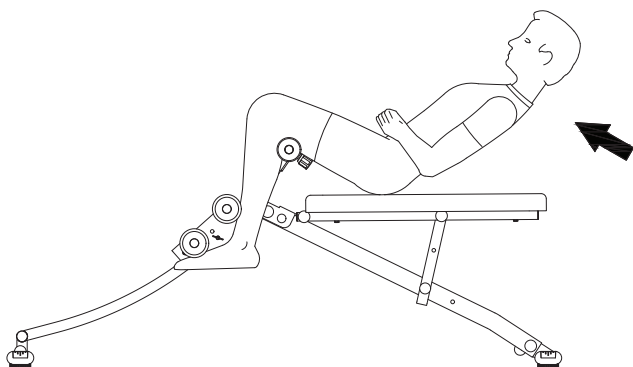
### WORKOUT WITHOUT HANDLEBAR

Loosen and pull the **ADJUSTMENT KNOB(13)**, slide out the **HANDLEBAR(6)** from the **AB ARC RAIL(3)** to remove. With the **HANDLEBAR(6)** removed, it will be easier and more comfortable to perform sit-ups and crunches on your selected incline position.

There are three adjustment holes to set the height of the **AB ARC CARRIAGE(5)** on the **AB ARC RAIL(3)**. Lock the **AB ARC CARRIAGE(5)** in whichever hole provides a secure foot position as in illustration 7.



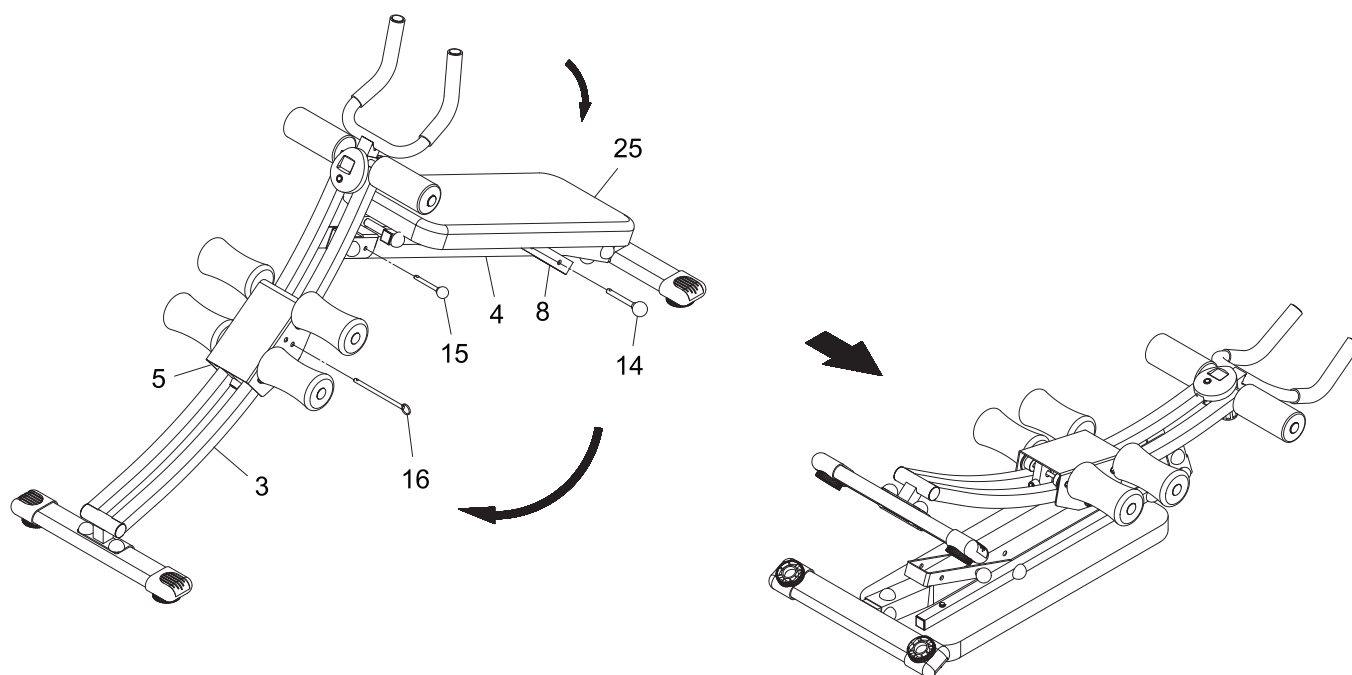
6.



7.

## STORAGE

1. To store the **3-in-1 Core Training System**, simply keep it in a clean dry place.
2. The **3-in-1 Core Training System** must be lifted for movement. Two people may be required.
3. To avoid damage to the electronics, remove the battery from the **METER(29)** before storing the **3-in-1 Core Training System** for one year or more.
4. Follow the following process to fold the **3-in-1 Core Training System** as illustrated for easy storage.
  - a. Lock the **AB ARC CARRIAGE(5)** to the **AB ARC RAIL(3)** with the **PULL PIN(ø8x138mm)(16)**.
  - b. Remove the **LARGE BALL PIN(ø10x70mm)(14)** to adjust the **SEAT CUSHIONS(25)** to lowest position. Then lock in position with the pin.
  - c. Remove the **BALL PIN(ø8x60mm)(15)** from the **AB ARC RAIL(3)** to fold the **3-in-1 Core Training System**. Store the pin in the same hole in the **AB ARC RAIL(3)**.



## MAINTENANCE

The safety and integrity designed into the **3-in-1 Core Training System** can only be maintained when the **3-in-1 Core Training System** is regularly examined for damage and wear. Special attention should be given to the following:

1. Verify that all nuts and bolts are present and properly tightened. Replace missing nuts and bolts. Tighten loose nuts and bolts.
2. Verify that the **CAUTION LABEL(47)** is in place and easy to read. Call Stamina Products immediately at **1-800-375-7520** for a replacement **CAUTION LABEL(47)** if it is missing or damaged.
3. It is the sole responsibility of the user/owner to ensure that regular maintenance is performed.
4. Worn or damaged components must be replaced immediately or the **3-in-1 Core Training System** removed from service until repair is made.
5. Only Stamina Products supplied components should be used to maintain/repair the **3-in-1 Core Training System**.
6. Keep your **3-in-1 Core Training System** clean by wiping it off with an absorbent cloth after use.

## CONDITIONING GUIDELINES

How you begin your exercise program depends on your physical condition. If you have been inactive for several years or are severely overweight, start slowly and increase your workout time gradually. Increase your workout intensity gradually by monitoring your heart rate while you exercise.

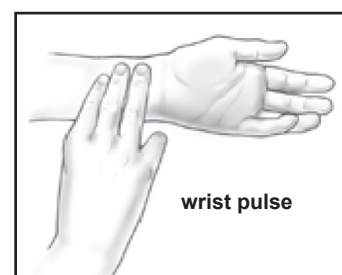
Remember to follow these essentials:

- Have your doctor review your training and diet programs.
- Begin your training program slowly with realistic goals that have been set by you and your physician.
- Warm up before you exercise and cool down after you work out.
- Take your pulse periodically during your workout and strive to stay within a range of 60% (lower intensity) to 90% (higher intensity) of your maximum heart rate zone. Start at the lower intensity, and build up to higher intensity as you become more aerobically fit.
- If you feel dizzy or lightheaded you should slow down or stop exercising.

Initially you may only be able to exercise within your target zone for a few minutes; however, your aerobic capacity will improve over the next six to eight weeks. It is important to pace yourself while you exercise so you don't tire too quickly.

To determine if you are working out at the correct intensity, use a heart rate monitor or use the table below. For effective aerobic exercise, your heart rate should be maintained at a level between 60% and 90% of your maximum heart rate. If just starting an exercise program, work out at the low end of your target heart rate zone. As your aerobic capacity improves, gradually increase the intensity of your workout by increasing your heart rate.

Measure your heart rate periodically during your workout by stopping the exercise but continuing to move your legs or walk around. Place two or three fingers on your wrist and take a six second heartbeat count. Multiply the results by ten to find your heart rate. For example, if your six second heartbeat count is 14, your heart rate is 140 beats per minute. A six second count is used because your heart rate will drop rapidly when you stop exercising. Adjust the intensity of your exercise until your heart rate is at the proper level.



Target Heart Rate Zone Estimated by Age\*

Age	Target Heart Rate Zone (55%-90% of Maximum Heart Rate)	Average Maximum Heart Rate 100%
20 years	110-180 beats per minute	200 beats per minute
25 years	107-175 beats per minute	195 beats per minute
30 years	105-171 beats per minute	190 beats per minute
35 years	102-166 beats per minute	185 beats per minute
40 years	99-162 beats per minute	180 beats per minute
45 years	97-157 beats per minute	175 beats per minute
50 years	94-153 beats per minute	170 beats per minute
55 years	91-148 beats per minute	165 beats per minute
60 years	88-144 beats per minute	160 beats per minute
65 years	85-139 beats per minute	155 beats per minute
70 years	83-135 beats per minute	150 beats per minute

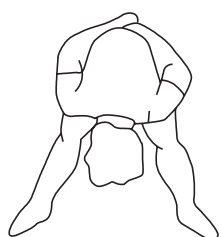
\* For cardiorespiratory training benefits, the American College of Sports Medicine recommends working out within a heart rate range of 55% to 90% of maximum heart rate. To predict the maximum heart rate, the following formula was used:  $220 - \text{Age} = \text{predicted maximum heart rate}$

## WARM-UP and COOL-DOWN

**Warm-Up** The purpose of warming up is to prepare your body for exercise and to minimize injuries. Warm up for two to five minutes before strength training or aerobic exercising. Perform activities that raise your heart rate and warm the working muscles. Activities may include brisk walking, jogging, jumping jacks, jump rope, and running in place

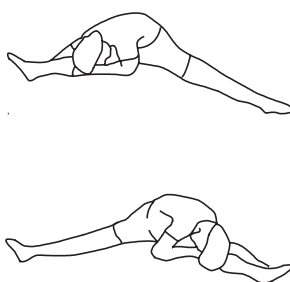
**Stretching** Stretching while your muscles are warm after a proper warm-up and again after your strength or aerobic training session is very important. Muscles stretch more easily at these times because of their elevated temperature, which greatly reduces the risk of injury. Stretches should be held for 15 to 30 seconds. Do not bounce.

### Suggested Stretching Exercises



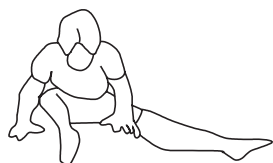
#### Lower Body Stretch

Place feet shoulder-width apart and lean forward. Keep this position for 30 seconds using the body as a natural weight to stretch the backs of the legs. **DO NOT BOUNCE!** When the pull on the back of the legs lessens, gradually try a lower position.



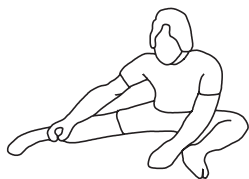
#### Floor Stretch

While sitting on the floor, open the legs as wide as possible. Stretch the upper body toward the knee on the right leg by using your arms to pull your chest to your thighs. Hold this stretch 10 to 30 seconds. **DO NOT BOUNCE!** Do this stretch 10 times. Repeat the stretch with the left leg.



#### Bent Torso Pulls

While sitting on the floor, have legs apart, one leg straight and one knee bent. Pull the chest down to touch the thigh on the leg that is bent, and twist at the waist. Hold this position at least 10 seconds. Repeat 10 times on each side.



#### Bent Over Leg Stretch

Stand with feet shoulder-width apart and lean forward as illustrated. Using the arms, **gently** pull the upper body towards the right leg. Let the head hang down. **DO NOT BOUNCE!** Hold the position a minimum of 10 seconds. Repeat pulling the upper body to the left leg. Do this stretch several times slowly.

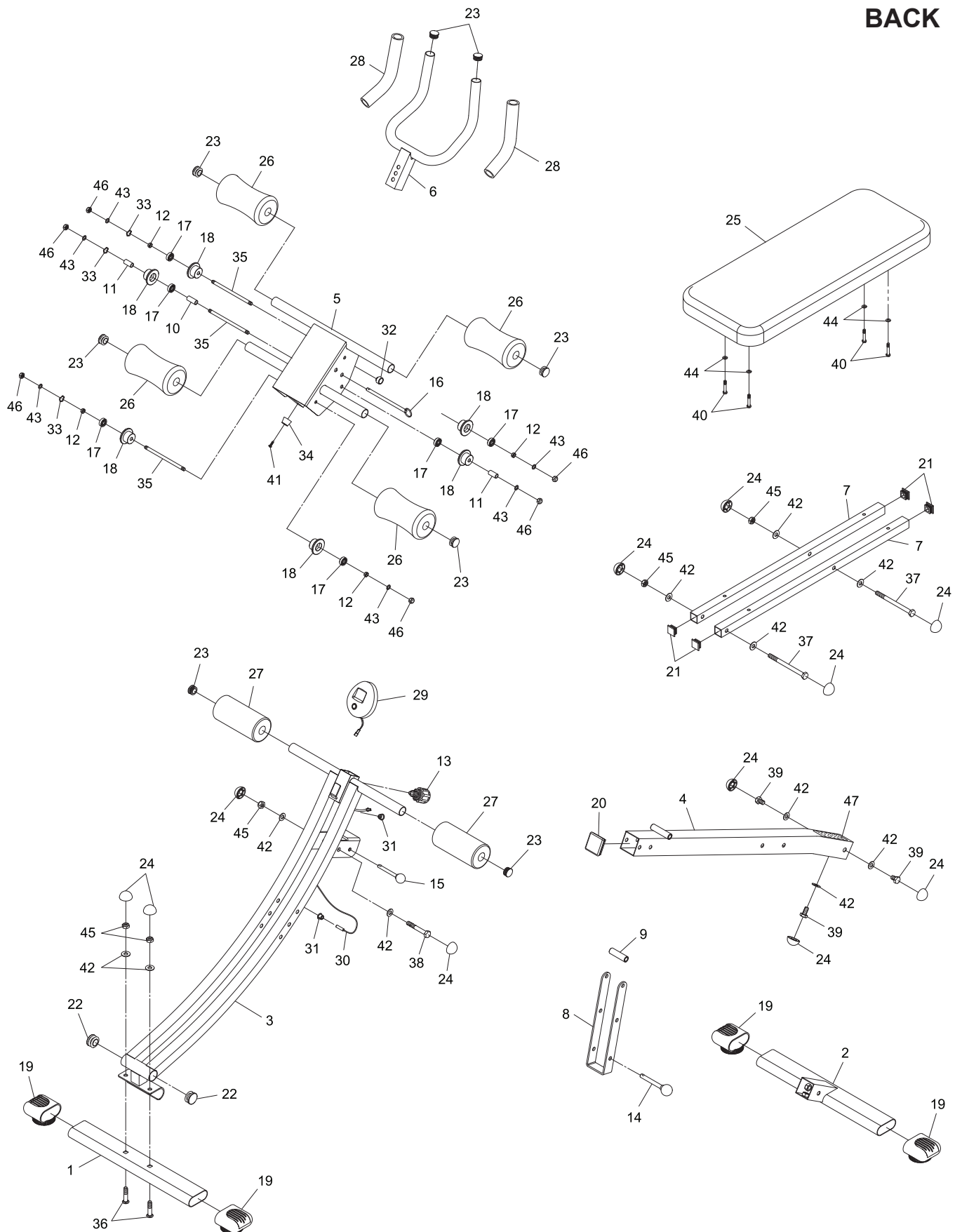
**Remember to always check with your physician before starting any exercise program.**

**Cool-Down** The purpose of cooling down is to return the body to its normal, or near normal, resting state at the end of each exercise session. A proper cool-down slowly lowers your heart rate and allows blood to return to the heart. Your cool-down should include the stretches listed above and should be completed after each strength training session.



# PRODUCT PARTS DRAWING

BACK



FRONT



## PARTS LIST

PART#	PART NAME	QTY
1	Front Stabilizer	1
2	Rear Stabilizer	1
3	Ab Arc Rail	1
4	Support Frame	1
5	Ab Arc Carriage	1
6	Handlebar	1
7	Cushion Rail	2
8	Seat Adjustment	1
9	Long Spacer (ø10.5 x ø16 x 57mm)	1
10	Roller Spacer (ø8.2 x ø12 x 29.5mm)	1
11	Roller Spacer (ø8.2 x ø12 x 25mm)	2
12	Roller Spacer (ø8.2 x ø12 x 4.8mm)	4
13	Adjustment Knob	1
14	Large Ball Pin (ø10 x 70mm)	1
15	Ball Pin (ø8 x 60mm)	1
16	Pull Pin (ø8 x 138mm)	1
17	Bearing (608zz)	6
18	Roller	6
19	Endcap (30mm x 70mm)	4
20	Square Plug (50mm x 50mm)	1
21	Square Plug (25mm x 25mm)	4
22	Round Plug (32mm)	2
23	Round Plug (25mm)	8
24	Nut Cap (M10)	11
25	Seat Cushion	1
26	Curved Foam Pad (ø20 x ø75 x 155mm)	4
27	Foam Pad (ø20 x ø75 x 155mm)	2
28	Foam Grip (ø23 x ø33 x 255mm)	2
29	Meter	1
30	Sensor Wire	1
31	Grommet Plug	2
32	Magnet	1
33	Wavy Washer (M8)	3
34	Bumper	1
35	Roller Axle (M8 x 1.25 x 143mm)	3
36	Carriage Bolt (M10 x 1.5 x 45mm)	2
37	Bolt, Hex Head (M10 x 1.5 x 130mm)	2
38	Bolt, Hex Head (M10 x 1.5 x 75mm)	1
39	Bolt, Hex Head (M10 x 1.5 x 20mm)	3
40	Bolt, Hex Head (M6 x 1 x 35mm)	4
41	Bolt, Round Head (ST4.2 x 16mm)	1
42	Washer (M10)	11
43	Washer (M8)	6
44	Washer (M6)	4
45	Nylock Nut (M10 x 1.5)	5
46	Nylock Nut (M8 x 1.25)	6
47	Caution Label	1
48	Wrench	2
49	Manual	1

## LIMITED WARRANTY

MODEL 20-2050

### WARRANTY

Stamina Products, Inc. ("Stamina") warrants to the original purchaser that this product will be free from defects in materials and workmanship that arise under normal use, service, proper assembly and proper operation in accordance with product warnings/instructions for a period of 90 days on the parts and one year on the frame from the date of the original purchase from an authorized retailer. **THIS WARRANTY SHALL NOT APPLY TO ANY PRODUCT WHICH HAS BEEN SUBJECT TO COMMERCIAL USE, ABUSE, MISUSE, ALTERATION OF ANY KIND OR TO ANY DEFECT OR CHANGE CAUSED BY IMPROPER ASSEMBLY, REPAIR, REPLACEMENT, SUBSTITUTION OR USE WITH PARTS NOT PROVIDED BY STAMINA.** Commercial use includes use of product in athletic clubs, health clubs, spas, gyms, and all other public or semipublic facilities whether or not the product's use is in furtherance of a profit making enterprise, and all other use which is not for personal purposes.

To implement this limited warranty, send a written notice stating your name, date, and place of purchase and a brief description of the defect along with your receipt to Stamina Products, Inc. P.O. Box 1071, Springfield Missouri, USA, 65801-1071, or email us at [customer.care@staminaproducts.com](mailto:customer.care@staminaproducts.com), or call us at 1-800-375-7520. If the defect is covered under this limited warranty, you will be requested to return the product or part to us for free repair or replacement at our option.

**NO ACTION FOR BREACH OF THIS LIMITED WARRANTY MAY BE COMMENCED MORE THAN ONE (1) YEAR AFTER THE DATE THE ALLEGED BREACH WAS OR SHOULD HAVE BEEN DISCOVERED. NO ACTION FOR BREACH OF ANY IMPLIED WARRANTY (INCLUDING MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE) MAY BE COMMENCED MORE THAN ONE (1) YEAR AFTER DELIVERY OF THE PRODUCT TO THE PURCHASER.** These warranties are not transferable. **IF ANY PART OF THE PRODUCT IS NOT IN COMPLIANCE WITH THIS LIMITED WARRANTY OR ANY IMPLIED WARRANTY, THE REMEDY OF REPAIR OR REPLACEMENT IS THE EXCLUSIVE REMEDY.** If any claim is made under this limited warranty or any implied warranty, Stamina reserves the right to require the product to be returned for inspection, at the purchaser's expense, to Stamina's premises in Springfield, Missouri. Return of the enclosed warranty registration card is not required for warranty coverage, but is merely a way of establishing the date and place of purchase.

Stamina **SHALL NOT BE LIABLE FOR THE LOSS OF USE OF ANY PRODUCT, LOSS OF TIME, INCONVENIENCE, COMMERCIAL LOSS OR ANY OTHER INDIRECT, CONSEQUENTIAL, SPECIAL OR INCIDENTAL DAMAGES DUE TO BREACH OF THE ABOVE WARRANTY OR ANY IMPLIED WARRANTY.**

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The laws in some states affect the disclaimer or limitation of implied warranties and consequential and incidental damages. If any such law is found applicable, the foregoing disclaimers and limitations of and on implied warranties and consequential and incidental damages shall be deemed to be modified to the extent necessary to comply with applicable law.

## TO CONTACT CUSTOMER CARE

For your convenience, Stamina's customer care representatives can be reached by email at **customer.care@staminaproducts.com** or by phone at 1-800-375-7520 (in the U.S.). Our customer care representatives are available Monday through Thursday from 7:30 a.m. until 5:00 p.m., and Friday 8:00 a.m. until 3 p.m. Central Time.



**ONLINE  
CUSTOMER CARE**  
customer.care@staminaproducts.com  
www.staminaproducts.com



**TELEPHONE  
CUSTOMER CARE**  
Tel: 1 (800) 375-7520



**FAX  
CUSTOMER CARE**  
Fax: (417) 889-8064



**MAIL**  
**STAMINA PRODUCTS, INC.**  
ATTN: Customer Care  
P.O. Box 1071 Springfield, MO. 65801-1071

Would you like to receive email information or special offers from Stamina Products? Register at [contact.staminaproducts.com](http://contact.staminaproducts.com)

## TO REGISTER YOUR PRODUCT

To enact your warranty, please register your product by going to [register.staminaproducts.com](http://register.staminaproducts.com). Please have your product model number (printed on the cover of this owner's manual) and the serial number (printed on the black and white sticker on your product) ready.

If you don't have internet access, you can call customer care at 1-800-375-7520, or fill out and mail the product registration form below to Stamina Products, Inc.; P.O. Box 1071; Springfield, MO 65801-1071.

### PRODUCT REGISTRATION FORM

**Stamina Products, Inc.**  
P.O. Box 1071  
Springfield, MO 65801-1071

Model Number: ..... Serial Number: .....  
Product Name: .....  
Place Purchased: .....  
Date of Purchase: ..... Purchase Price: .....  
First Name: ..... Last Name: .....  
City: ..... State: ..... Zip Code: .....  
Email Address: ..... Phone #: ( ) .....  
Would you like to receive email information or special offers from Stamina Products?\* ☐ Yes ☐ No \*If yes, be sure your email address is included above.



Detach and Mail or Fax the Form Above



## TO ORDER PARTS

If there are missing or damaged parts, you can go to [parts.staminaproducts.com](http://parts.staminaproducts.com) and order those parts. If you have questions, please contact customer care. Do not return the product. To order parts by mail, fill out the sheet below and fax it to 417-889-8064. The part will be mailed to your address.



Detach and Mail or Fax the Form Below



### PARTS ORDER FORM

**Stamina Products, Inc.**  
P.O. Box 1071  
Springfield, MO 65801-1071

Mr./Ms: .....  
Address: ..... Apt. #: .....  
City: ..... State: ..... Zip Code: .....  
**IMPORTANT : We require your phone number to process the order!**  
Phone #: ( ) ..... Work Phone #: ( ) .....  
Date of Purchase: .....  
Model #: .....  
Purchased From: .....

**IMPORTANT: Before filling out the portion below, make sure you have the correct information.  
Refer to the parts list to make sure you're ordering the right parts!**

PART #	DESCRIPTION	QUANTITY
EXAMPLE: 1	Rear Unit Assembly	1