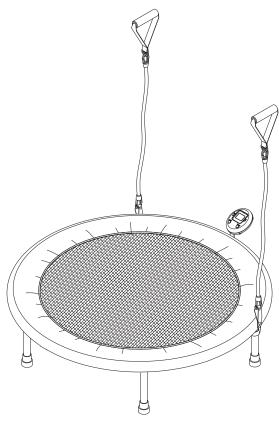


Owner's Manual

Assembly, Installation, Care, Maintenance, and Use Instructions.

⚠ WARNING Read these materials prior to assembling and using this trampoline.



Product May Vary Slightly From Pictured.

CAUTION:

Weight on this product should not exceed 250 lbs.

This Product is Distributed Exclusively by



2040 N Alliance Ave, Springfield, MO 65803 Customer Care

1 (800) 375-7520 www.staminaproducts.com

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WARNING

- 1. DO NOT attempt or allow somersaults. Landing on the head or neck can cause serious injury, paralysis, or death even when landing in the middle of the bed.
- 2. Do not allow more than one person on the trampoline.
- 3. Always use two or more strong people to unfold and fold the trampoline. When unfolding, the rails will try to spring back into the folded position. FAILURE TO USE TWO OR MORE STRONG PEOPLE MAY ALLOW THE RAILS TO SPRING BACK INTO THE FOLDED POSITION AND STRIKE SOMEONE.
- 4. Use trampoline only with mature knowledgeable supervision.
- 5. Exercise can present a health risk. Consult a physician before beginning any exercise program with this equipment.
- 6. If you feel faint or dizzy, immediately discontinue use of this equipment.
- 7. Keep others and pets away from equipment when in use.
- 8. Always make sure all parts are securely tightened prior to each use.
- 9. Weight on this trampoline should not exceed 250 lbs.
- 10. This trampoline is not recommended for children.

Serious bodily injury or death can occur if the above warnings are not followed or if this equipment is not assembled and used according to all instructions.

When calling for parts or service, please specify the following numbers:

Model#: 35-1632A

S/N: _____

United States and/or International patents apply and/or are pending.

See www.staminaproducts.com for details.

MADE IN CHINA



ACCESS YOUR ONLINE WORKOUT VIDEOS!

How to Access Your Videos

- 1. Go to video.staminaproducts.com
- 2. Click REDEEM A CODE
- 3. Enter your product VIDEO CODE

Your **video code** is the model number + serial number. This info can be found on the serial decal.

*EXAMPLE ONLY. **USE MODEL NUMBER + SERIAL NUMBER FROM THE DECAL ON YOUR PRODUCT.**



15-033601JAN351450

REDEEM

Digital product only. No physical DVD will be shipped.

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SAFETY INSTRUCTIONS

⚠ WARNING Cancer and Reproductive Harm www.P65Warnings.ca.gov

 Λ WARNING Consult your physician before starting this or any exercise program. This is especially

important if you are over the age of 35, have never exercised before, are pregnant, or suffer from any health problem. This product is for home use only. Do not use in institutional or commercial applications. Failure to follow all warnings and instructions could result in serious injury or death.

A WARNING To reduce the risk of serious injury, read the following Safety Instructions before using the InTONE® Rebounder.

- 1. Save these instructions and ensure that other exercisers read this manual prior to using the InTONE® Rebounder for the first time.
- Misuse and abuse of this trampoline is dangerous and can cause serious injuries.
- 3. Trampolines, being rebounding devices, propel the performer to unaccustomed heights and into a variety of body movements.
- 4. When unfolding or folding the trampoline, the rails will try to spring into the folded position.
- 5. Always use two or more strong people to unfold or fold the InTONE® Rebounder. Failure to use two or more strong people may allow the rails to spring back into the folded position and strike someone which can cause serious bodily injury or death.
- The InTONE® Rebounder is for home use only. Do not use in institutional or commercial applications. Failure to follow this warning could result in minor or moderate injury.

 All purchasers and all persons using the InTONE® Rebounder must become familiar with the manufacturer's recommendations for proper
- assembly, use and care of the InTONE® Rebounder, as well as being alert to the performer's own limitations in the execution of trampoline skills. Assembly Instructions, Safety Instructions, Trampoline Fundamentals, and Warning Labels are included to promote safe, enjoyable use of the InTONE® Rebounder. Make sure that it is properly assembled and tightened before use.
- 8. The owner and supervisors of the trampoline are responsible to make all users aware of the Safety Instructions and practices in the use instructions.
- 9. Place the InTONE® Rebounder on a level surface before use.
- 10. Use the InTONE® Rebounder in a well lighted area. Artificial illumination may be required for indoor or shady areas.
- 11. Do not place the InTONE® Rebounder on an elevated surface. The InTONE® Rebounder should be at floor level or ground level.
- 12. Inspect your InTONE® Rebounder before each use. Make sure the safety pad is correctly and securely positioned. Replace any worn, defective, or missing parts.
- 13. Make sure the floor or ground around the InTONE® Rebounder is clear of all objects that may cause injury if you step on them when dismounting.
- 14. Adequate overhead clearance is essential. Provide adequate clearance for ceilings, ceiling lights, ceiling fans, wires and tree limbs. Failure to provide adequate head clearance can result in head or neck injury. A minimum of 24 feet is recommended for outdoor trampolines.
- 15. Inspect the Resistance Tubes(16) for nicks and cuts before each use. Do not use tubes that are nicked or cut.
- 16. Do not allow children to use the InTONE® Rebounder. The InTONE® Rebounder is not a toy, it is for use by adults only. Use the trampoline only with mature knowledgeable supervision.
 - NOTE: The TRAMPOLINE USE INSTRUCTIONS sign is a standard sign that is supplied to comply with ASTM F381. This sign indicates that trampolines are suitable for use by children over six years of age. However, the InTONE® Rebounder is not recommended for children of any
- 17. Lateral clearance is essential. Place the InTONE® Rebounder away from walls, structures, fences, play areas, furniture, and other exercise equipment. Maintain a clear space on all sides of the trampoline.
- 18. Keep small children and pets away from the InTONE® Rebounder at all times including use and assembly of the InTONE® Rebounder.
- 19. The weight limit on the InTONE® Rebounder is 250 pounds.
- 20. Do not use the InTONE® Rebounder with socks only. Good traction is very important when mounting, using, and dismounting the InTONE® Rebounder. Bare feet are acceptable but we recommend good footwear with rubber non-skid soles such as walking, running or cross-training
- 21. Wear appropriate clothing when exercising; do not wear loose clothing that could become caught in the InTONE® Rebounder.
- 22. The InTONE® Rebounder should be used by only one person at a time.
- 23. Remove any obstructions from beneath the InTONE® Rebounder.
- 24. The surface of the bed should be dry.
- 25. Be careful to maintain your balance when mounting, using, dismounting, or assembling the InTONE® Rebounder. Loss of balance may result in a fall and serious bodily injury.
- 26. Do not step on the safety pad when mounting, using or dismounting the InTONE® Rebounder.
- 27. Do not attempt any gymnastic or acrobatic maneuvers on the InTONE® Rebounder.
- 28. Stop exercising before attempting to dismount the InTONE® Rebounder. To avoid sprains and broken bones, come to a complete stop before dismounting.
- 29. Use the InTONE® Rebounder only as described in this manual.
- 30. Always store the InTONE® Rebounder indoors in a dry place.
- 31. Secure the InTONE® Rebounder against unauthorized and unsupervised use.
- 32. Remove the safety pad before folding the InTONE® Rebounder for storage. Failure to remove the safety pad before folding will result in damage to the safety pad.

EXTEND YOUR PARTS WARRANTY TO 180 DAYS FROM THE DATE OF PURCHASE. REGISTER YOUR PRODUCT.



NEED HELP? CONTACT US FIRST 1 (800) 375-7520

customer.care@staminaproducts.com

Hi! From all of us here at Stamina Products, thank you for your purchase. We know that you have big fitness goals in mind and we are here to help you along. Call us, email us, or send us a message on Facebook. Be sure to contact us if you have any questions on your new product. We look forward to hearing from you!

With your body in mind, **Stamina Customer Care**

To enact your extended warranty and to help us better serve you, please **go online** and register your new product.

register.staminaproducts.com

It is quick and easy to register online, but if you're a little old school or just need a reason to raise that little flag on your mailbox, fill out the info on the last page of this manual and mail it in.



customer.care@staminaproducts.com www.staminaproducts.com



1 (800) 375-7520



FAX (417) 889-8064



MAIL Stamina Products, Inc. ATTN: Customer Care 2040 N Alliance Ave Springfield, MO 65803

BEFORE YOU BEGIN

Thank you for choosing the inTONE® Rebounder. We take great pride in producing this quality product and hope it will provide many hours of quality exercise to make you feel better, look better, and enjoy life to its fullest.

It's a proven fact that a regular exercise program can improve your physical and mental health. Too often, our busy lifestyles limit our time and opportunity to exercise. The **inTONE® Rebounder** provides a convenient and simple method to begin your journey of getting your body in shape and achieving a happier and healthier lifestyle.

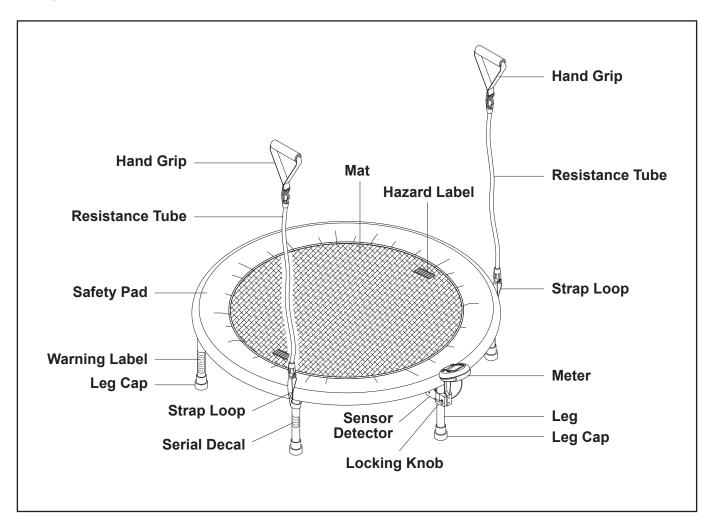
Before reading further, please review the drawing below and familiarize yourself with the parts that are labeled. Locate the serial decal on the product and write the serial number on the cover of the manual in the space provided. See page 5 for an image of the serial decal. Model number and serial number are required when calling for assistance.

Read this manual carefully before using the inTONE® Rebounder.

Although Stamina constructs its products with the finest materials and uses the highest standards of manufacturing and quality control, there can sometimes be missing parts or incorrectly sized parts. If you have any questions or problems with the parts included with your **inTONE® Rebounder**, please do not return the product. Contact us FIRST!

If a part is missing or defective, please contact Customer Care for assistance. Call us toll free at 1-800-375-7520 (in the U.S.) or live chat on staminaproducts.com. Our Customer Care Staff is available to assist you from 7:30 A.M. to 5:00 P.M. (Central Time) Monday through Thursday and 8:00 A.M. to 3:00 P.M. (Central Time) on Friday.

Be sure to have the name and model number of the product available when you contact us.



EQUIPMENT WARNING, CAUTION & NOTICE LABELS

This chart is provided to help identify the warning, caution, and notice labels on the **InTONE® Rebounder.** Please take a moment to familiarize yourself with all of the warning, caution, and notice labels.

WARNING LABEL(15)

AWARNING

For consumer use only. Do not attempt or allow somersaults. Landing on the head or neck can cause serious injury, paralysis, or death, even when landing in the middle of the bed. Do not allow more than one person on the trampoline. Use by more than one person at the same time can result in serious injuries. Use trampoline only with mature, knowledgeable supervision.

Misuse and abuse of this trampoline is dangerous. Failure to follow all warnings and instructions could result in serious injury or death. Before assembling or using this product, read and follow the Owner's Manual and all other warnings and instructions that accompany this product. Replace this warning label if damaged, illegible, or removed.

Keep others including children & pets away from equipment when in use.

Consult your physician before starting this or any exercise program. This is especially important if you are over the age of 35 or have any pre-existing health condition. Always make sure all nuts and bolts are securely tightened before using this product. This product should not be used by persons weighing more than 250 lbs. unless otherwise stated in your Owner's Manual.

WARNING DECAL(26)

AWARNING!

Secure pins must be installed before unfolding and folding product. Always use two or more strong people to fold or unfold the product. Product can spring back during assembly. Failure to follow the assembly instructions and warnings can result in serious injury.

PINCH POINT DECAL(29)



HAZARD LABEL(25)

A WARNING!

- PREVENT serious INJURY or DEATH.
- Rails can SPRING back and STRIKE someone.
- ALWAYS fold and unfold carefully with TWO or more STRONG people.
- DO NOT REMOVE THIS TAG.

SERIAL DECAL(30)



To best serve you, our Customer Care Representatives will need your serial number. For quick access, write in your serial number on the cover of the manual.

Place all parts from the box in a cleared area and position them on the floor in front of you. Remove all packing materials from your area and place them back into the box. Do not dispose of the packing materials until assembly is completed. Read each step carefully before beginning. If you are missing a part, please go to staminaproducts.com under the Customer Care section and order the part needed, e-mail us at customer.care@staminaproducts.com, or call us toll free at 1-800-375-7520 (in the U.S.). Our Customer Care Staff is available to assist you from 7:30 A.M. to 5:00 P.M. (Central Time) Monday through Thursday and 8:00 A.M. to 3:00 P.M. (Central Time) on Friday.

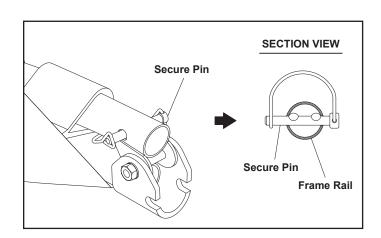
Some product parts are fit tested at the factory to ensure proper fit and alignment. Marks in the paint may be noticeable, but are not an indication of damage.

▲ WARNING

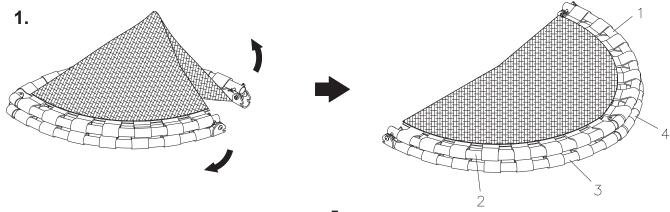
- 1. ALWAYS USE TWO OR MORE STRONG PEOPLE TO UNFOLD OR FOLD THE inTONE® REBOUNDER. FAILURE TO USE TWO OR MORE STRONG PEOPLE MAY ALLOW THE RAILS TO SPRING BACK INTO THE FOLDED POSITION AND STRIKE SOMEONE WHICH CAN CAUSE SERIOUS BODILY INJURY OR DEATH.
- 2. Keep children away from the inTONE® Rebounder during assembly.
- 3. Keep fingers away from the ends of the rails in the hinge area when unfolding the inTONE® Rebounder. The inTONE® Rebounder will snap into the unfolded position. Serious injury can occur if fingers are caught between the ends of the RAILS.
- 4. The SAFETY PAD(6) must be installed before using the inTONE® Rebounder.

NOTE:

BEFORE assembly, verify that the **SECURE PINS(10)** are properly inserted into the Frame Rail. The two protrusions must be assembled inside the Frame Rail as shown in the SECTION VIEW of the illustration. Otherwise, it could damage the **SECURE PINS(10)** during Assembly Step 2.



STEP 1Lay the trampoline on the floor. The trampoline will appear as shown in illustration 1.



STEP 2

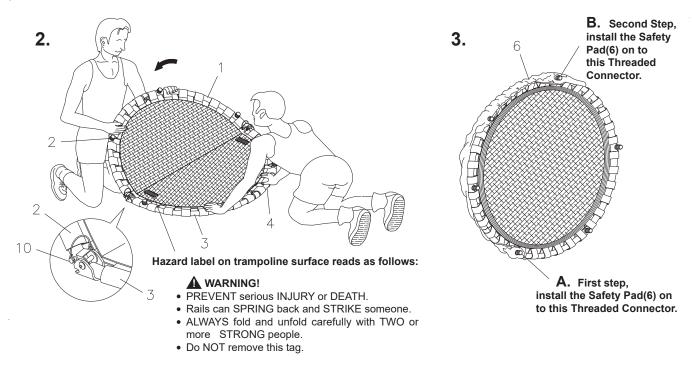
NOTE: Make sure the **SECURE PINS(10)** are inserted into the ends of **RAILS(1, 2)** and properly secured by the Wire Ring. Both ends of the **SECURE PINS(10)** should have approximately 1/8 inch between the **RAILS(1, 2)** and the Wire Ring. Refer to illustration 2.

STOP!

▲ WARNING

- ALWAYS USE TWO OR MORE STRONG PEOPLE TO UNFOLD OR FOLD THE inTONE® REBOUNDER. FAILURE TO USE TWO OR MORE STRONG PEOPLE MAY ALLOW THE RAILS TO SPRING BACK INTO THE FOLDED POSITION AND STRIKE SOMEONE WHICH CAN CAUSE SERIOUS BODILY INJURY OR DEATH.
- Keep fingers away from the ends of the rails in the hinge area when unfolding the inTONE® Rebounder. Serious injury can occur if fingers are caught between the ends of the RAILS.

Hold RAILS(3, 4) and push down on RAILS(1, 2) to unfold the inTONE® Rebounder to the flat position. The RAILS(1, 4) and RAILS(2, 3) should snap together and be locked by the SECURE PINS(10) when you reach the flat position. Refer to illustration 2.



STEP 3

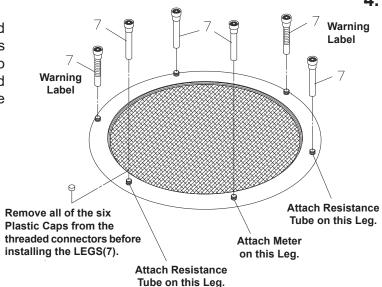
Slide the **SAFETY PAD(6)** over the rail frame. Make sure the holes in **SAFETY PAD(6)** fit over the threaded connectors properly. Refer to illustration 3.

HINT: Install one hole over a threaded connector. The next hole installed should be on the connector on the opposite side of the trampoline.

CAUTION: The **SAFETY PAD(6)** must be securely attached to the rail frame in the correct position. All six (6) holes in the **SAFETY PAD(6)** must fit over a threaded connector on the rail frame as shown in illustration 4 on the following page. The **SAFETY PAD(6)** must also cover the elastic bands on the **MAT(5)** as shown in illustration 5 on the following page.

STEP 4

Remove the Plastic Caps from the threaded connectors. Refer to the position of the legs as shown in illustration 4. First, screw the two **LEGS(7)** with Warning Labels into the threaded connectors on the rail frame. Next, attach the remaining four **LEGS(7)**.

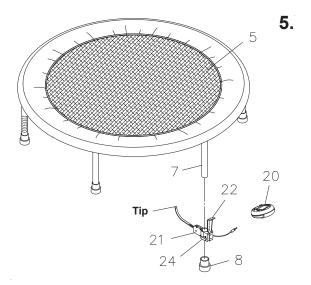


STEP 5

Place the trampoline in the normal use position. Remove the LEG CAP(8) from the LEG(7) as shown in illustration 5. Loosen the LOCKING KNOB(24) on the SENSOR DETECTOR(21) to allow the LEG(7) to slide through the hole in the SENSOR DETECTOR(21). Slide the SENSOR DETECTOR(21) onto the LEG(7) and slide up until it touches the rail frame. Adjust the position of the SENSOR DETECTOR(21) so that the tip is slightly touching the bottom of the MAT(5). Be sure the SENSOR DETECTOR(21) is not pressed firmly against the bottom of the mat or bent downward. If it is not adjusted correctly, there is a chance that the SENSOR DETECTOR(21) won't work properly or that the arm will break during use. Lock the SENSOR DETECTOR(21) in position with the LOCKING KNOB(24). Press the LEG CAP(8) back on the LEG(7).

STEP 6

Install a AA battery into the **METER(20)**, battery is not included. See page 13 for detailed battery installation instructions. Slide the **METER(20)** onto the **MOUNTING BRACKET(22)**. Plug the sensor wire on the **SENSOR DETECTOR(21)** into the back of the **METER(20)**.



STEP 7

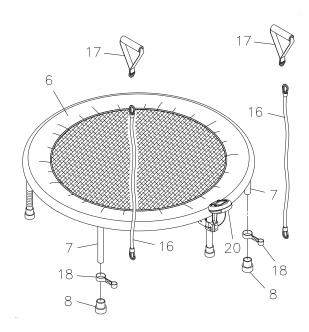
Remove the **LEG CAPS(8)** from the two **LEGS(7)** at both sides of the METER(20). Slide the STRAP LOOPS(18) onto the LEGS(7). Press the LEG CAPS(8) back on the LEGS(7). Hook the RESISTANCE TUBES(16) to the STRAP LOOPS(18). Hook the HAND GRIPS(17) to the other ends of the RESISTANCE TUBES(16).

Make sure that the SAFETY PAD(6) covers the Elastic Bands on the inTONE® Rebounder. Stand on the trampoline to make all six legs set flat on the floor.

A WARNING The **SAFETY PAD(6)** must be securely attached to the frame before using the trampoline. It must be properly positioned as shown in illustration 6.

STEP 9

Post the USE INSTRUCTIONS SIGN(28) in a highly visible and safe location. The USE INSTRUCTIONS SIGN(28) shall be placed such that it will be readily visible to the intended viewer.



INSTALLATION INSTRUCTIONS

- 1. Adequate overhead clearance is essential. For example, a minimum of 24 feet from ground level is recommended for large outdoor trampolines. When using your inTONE® Rebounder, be sure to provide clearance for ceiling height, ceiling lights, ceiling fans, wires, tree limbs, and other possible hazards.
- 2. Lateral clearance is essential. Place the trampoline away from walls, structures, fences, play areas, furniture, and other exercise equipment. Maintain a clear space on all sides of the trampoline.
- 3. Place the trampoline on a level surface.
- 4. Use the trampoline in a well lighted area. Artificial illumination may be required for indoor or shady areas.
- 5. Secure the trampoline against unauthorized and unsupervised use.
- 6. Remove any obstructions from beneath the trampoline.
- 7. The owner and supervisors of the trampoline are responsible to make all users aware of practices specified in the use instructions.

CARE AND MAINTENANCE

Inspect the inTONE® Rebounder before each use and replace any worn, defective, or missing parts. The following conditions could represent potential hazards:

- 1. Missing, improperly positioned, or insecurely attached frame padding.
- 2. Punctures, frays, tears, or holes in the bed, elastic bands, or frame padding.
- 3. Inspect the resistance tubes for nicks and cuts. Replace damaged resistance tubes.
- 4. Deterioration in the stitching or fabric of the bed or frame padding.
- 5. Ruptured or damaged elastic bands.
- 6. A bent or broken frame.
- 7. A sagging bed.
- 8. Sharp protrusions on the frame or suspension system.

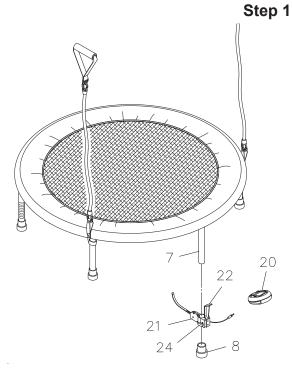
STORAGE AND FOLDING INSTRUCTIONS

The inTONE® Rebounder can be folded as illustrated for easy storage. Please see the following steps:

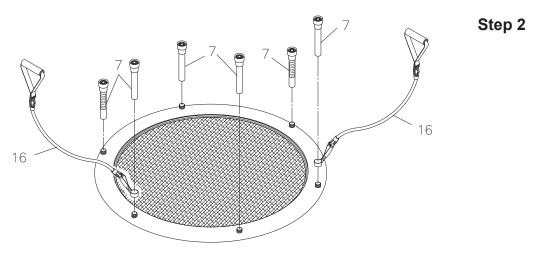
- **⚠ WARNING ALWAYS USE TWO OR MORE STRONG PEOPLE TO UNFOLD OR FOLD THE** INTONE® REBOUNDER. FAILURE TO USE TWO OR MORE STRONG PEOPLE MAY ALLOW THE RAILS TO SPRING BACK INTO THE FOLDED POSITION AND STRIKE SOMEONE WHICH CAN CAUSE SERIOUS BODILY INJURY OR DEATH.
 - Remove the SAFETY PAD(6) before folding the trampoline for storage. Failure to remove the pad will result in damage to the pad.
 - To avoid damage to the electronics meter, remove the battery before storing the inTONE® Rebounder for one year or more.
 - Be very careful not to damage the sensor wire when removing the METER(20) and the SENSOR DETECTOR(21).

STEP 1

Unplug the sensor wire from back of the METER(20). Remove the METER(20) from the MOUNTING BRACKET(22). Remove the LEG CAP(8) from the LEG(7). Unscrew the LOCKING KNOB(24) and remove the SENSOR **DETECTOR(21)** from the **LEG(7)**. Press the **LEG CAP(8)** back on the LEG(7).



STEP 2 Unscrew the LEGS(7) from the trampoline and remove the RESISTANCE TUBES(16).



STORAGE AND FOLDING INSTRUCTIONS

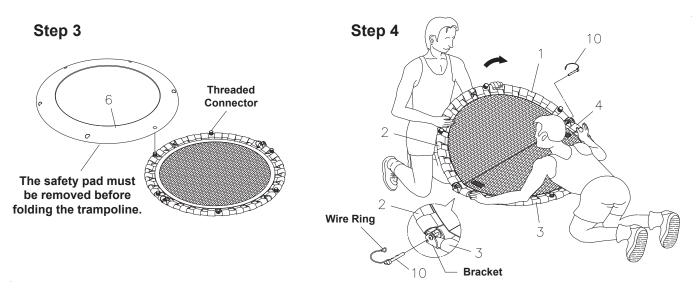
STEP 3

Remove the **SAFETY PAD(6)** from the frame. After the **SAFETY PAD(6)** is removed, place the trampoline on the floor with the threaded connectors pointing up. Refer to illustration Step 3.

STOP! ALWAYS USE TWO OR MORE STRONG PEOPLE TO UNFOLD OR FOLD THE intone® Rebounder. Failure to use two or more strong people may allow the rails to spring back into the folded position and strike someone which can cause serious bodily injury or death.

STEP 4

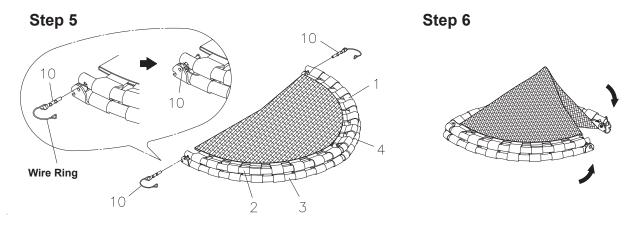
To prevent the trampoline from snapping into the folded position, push the four **RAILS** down. Then unhook the Wire Ring from the **SECURE PINS(10)** and turn the pins to a flat position to remove the pins. Firmly grasp both sides of the trampoline and fold the trampoline upward, the trampoline will fold upward at the **BRACKETS** as shown in illustration Step 4.



STEP 5

Refer to illustration Step 5. Set the position of the **SECURE PINS(10)** as shown. Lift up the **RAILS(1, 2)** and insert the **SECURE PINS(10)** back into the **RAILS(1, 2)**. Hook the Wire Rings onto the pins from the bottom of the **RAILS(1, 2)**.

STEP 6Fold the trampoline again as shown in illustration Step 6.



USE INSTRUCTIONS

USING THE RESISTANCE TUBES

- 1. Use with **HAND GRIPS(17)** during your workout or while standing stationary on the **inTONE® Rebounder**.
- 2. Clip one end of each RESISTANCE TUBE(16) to the STRAP LOOPS(18) located on the legs of either side of the METER(20) and hook the HAND GRIPS(17) to the other ends of the RESISTANCE TUBES(16).
- 3. The **RESISTANCE TUBES(16)** are detachable so they can be used alone without the **inTONE® Rebounder** for total body strength training.

NOTE: Inspect the resistance tubes for nicks and cuts before each use. Replace damaged resistance tubes.

USING THE FITNESS METER

POWER ON: Bounce on the trampoline or press any button. **POWER OFF:** Automatically shuts off after four minutes of

inactivity.

FUNCTION BUTTONS:

MODE: Press to select the function of the lower readout.

RESET: To reset all functions to zero.

FUNCTIONS:

COUNT: Upper readout displays the total number of strides

you have taken from zero to 9999 strides.

SCAN: Automatically scans each function of TIME,

CALORIE, STRIDES/MIN in sequence with

change every six seconds.

TIME: Displays the workout time from one second up to 99:59 minutes.

STRIDES/MIN: Displays the rate of strides per minute.

CALORIE: Displays the calorie burned from zero to 9999 Kcal.

The calorie readout is an estimate for an average user. It should be used only as a

comparison between workouts on this unit.

NOTE: 1. The meter will stop counting time automatically after six seconds of inactivity. All function values will be kept. Restart the meter by bouncing on the trampoline or press any button.

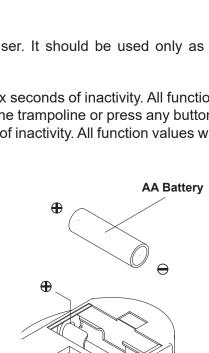
2. The meter will shut off automatically after four minutes of inactivity. All function values will be lost and all functions will be reset to zero.

HOW TO INSTALL AND REPLACE BATTERIES:

- 1. Open the Battery Door on the back of the meter.
- 2. The meter operates with a AA battery (1.5V each), the battery is not included. Refer to the illustration to install or replace the battery.

NOTE:

- 1. Rechargeable batteries are not recommended.
- 2. Ultimate disposal of battery should be handled according to all state and federal laws and regulations.
- 3. Do not dispose of batteries in fire.



CNT

TIME

CAL

RESEX

STRIDES

SCAN

MODE

riangle Warning riangle

- 1. ALWAYS USE TWO OR MORE STRONG PEOPLE TO UNFOLD OR FOLD THE INTONE® REBOUNDER. FAILURE TO USE TWO OR MORE STRONG PEOPLE MAY ALLOW THE RAILS TO SPRING BACK INTO THE FOLDED POSITION AND STRIKE SOMEONE WHICH CAN CAUSE SERIOUS BODILY INJURY OR DEATH.
- 2. DO NOT attempt or allow somersaults. Landing on the head or neck can cause serious injury, paralysis, or death, even when landing in the middle of the bed.
- 3. Do not allow more than one person on the trampoline. Use by more than one person at the same time can result in serious injuries.
- 4. Use trampoline only with mature, knowledgeable supervision.
- 5. This trampoline is not recommended for children.
- 6. Inspect the trampoline before each use. Make sure the frame padding is correctly and securely positioned. Replace any worn, defective, or missing parts.
- 7. Climb on and off the trampoline. It is a dangerous practice to jump from the trampoline to the floor or ground when dismounting, or to jump onto the trampoline when mounting. Do not use the trampoline as a springboard to other objects.
- 8. Stop bounce by flexing knees as feet come in contact with the trampoline bed. Learn this skill before attempting others.
- 9. Learn fundamental bounces and body positions thoroughly before trying more advanced skills. A variety of trampoline activities can be carried out by performing the basic fundamentals in various series and combinations, performing one fundamental after another, with or without feet bounces between them.
- 10. Avoid bouncing too high. Stay low until bounce control and repeated landing in the center of the trampoline can be accomplished. Control is more important than height.
- 11. While keeping the head erect, focus eyes on the trampoline toward the perimeter. This will help control bounce.
- 12. Avoid bouncing when tired. Keep turns short.
- 13. Properly secure the trampoline when not in use. Protect it against unauthorized use. Protect it against use by children.
- 14. Keep objects away which could interfere with the performer. Maintain a clear area around the trampoline.
- 15. Do not use the trampoline while under the influence of alcohol or drugs.
- 16. For additional information concerning the trampoline equipment, contact the manufacturer.
- 17. For information concerning skill training, contact a certified trampoline instructor.
- 18. Bounce only when the surface of the bed is dry. Wind or air movement must be calm to gentle. The trampoline must not be used in gusty or severe winds.
- 19. Read all instructions before using the trampoline. Warnings and instructions for the care, maintenance, and use of the trampoline are included to promote safe, enjoyable use of this equipment.

CONDITIONING GUIDELINES

How you begin your exercise program depends on your physical condition. If you have been inactive for several years or are severely overweight, start slowly and increase your workout time gradually. Increase your workout intensity gradually by monitoring your heart rate while you exercise.

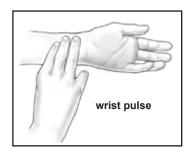
Remember to follow these essentials:

- Have your doctor review your training and diet programs.
- Begin your training program slowly with realistic goals that have been set by you and your physician.
- Warm up before you exercise and cool down after you work out.
- Take your pulse periodically during your workout and strive to stay within a range of 60% (lower intensity) to 90% (higher intensity) of your maximum heart rate zone. Start at the lower intensity, and build up to higher intensity as you become more aerobically fit.
- If you feel dizzy or lightheaded you should slow down or stop exercising.

Initially you may only be able to exercise within your target zone for a few minutes; however, your aerobic capacity will improve over the next six to eight weeks. It is important to pace yourself while you exercise so you don't tire too quickly.

To determine if you are working out at the correct intensity, use a heart rate monitor or use the table below. For effective aerobic exercise, your heart rate should be maintained at a level between 60% and 90% of your maximum heart rate. If just starting an exercise program, work out at the low end of your target heart rate zone. As your aerobic capacity improves, gradually increase the intensity of your workout by increasing your heart rate.

Measure your heart rate periodically during your workout by stopping the exercise but continuing to move your legs or walk around. Place two or three fingers on your wrist and take a six second heartbeat count. Multiply the results by ten to find your heart rate. For example, if your six second heartbeat count is 14, your heart rate is 140 beats per minute. A six second count is used because your heart rate will drop rapidly when you stop exercising. Adjust the intensity of your exercise until your heart rate is at the proper level.



Target Heart Rate Zone Estimated by Age*

| Age | Target Heart Rate Zone (55%-90% of Maximum Heart Rate) | Average Maximum Heart Rate 100% |
|----------|---|------------------------------------|
| 20 years | 110-180 beats per minute | 200 beats per minute |
| 25 years | 107-175 beats per minute | 195 beats per minute |
| 30 years | 105-171 beats per minute | 190 beats per minute |
| 35 years | 102-166 beats per minute | 185 beats per minute |
| 40 years | 99-162 beats per minute | 180 beats per minute |
| 45 years | 97-157 beats per minute | 175 beats per minute |
| 50 years | 94-153 beats per minute | 170 beats per minute |
| 55 years | 91-148 beats per minute | 165 beats per minute |
| 60 years | 88-144 beats per minute | 160 beats per minute |
| 65 years | 85-139 beats per minute | 155 beats per minute |
| 70 years | 83-135 beats per minute | 150 beats per minute |

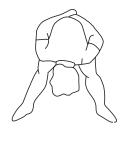
^{*} For cardiorespiratory training benefits, the American College of Sports Medicine recommends working out within a heart rate range of 55% to 90% of maximum heart rate. To predict the maximum heart rate, the following formula was used: 220 - Age = predicted maximum heart rate

WARM-UP and COOL-DOWN

Warm-Up The purpose of warming up is to prepare your body for exercise and to minimize injuries. Warm up for two to five minutes before strength training or aerobic exercising. Perform activities that raise your heart rate and warm the working muscles. Activities may include brisk walking, jogging, jumping jacks, jump rope, and running in place.

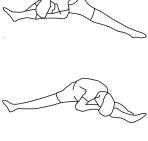
Stretching Stretching while your muscles are warm after a proper warm-up and again after your strength or aerobic training session is very important. Muscles stretch more easily at these times because of their elevated temperature, which greatly reduces the risk of injury. Stretches should be held for 15 to 30 seconds. Do not bounce.

Suggested Stretching Exercises



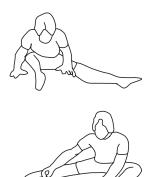
Lower Body Stretch

Place feet shoulder-width apart and lean forward. Keep this position for 30 seconds using the body as a natural weight to stretch the backs of the legs. DO NOT BOUNCE! When the pull on the back of the legs lessens, gradually try a lower position.



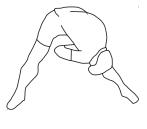
Floor Stretch

While sitting on the floor, open the legs as wide as possible. Stretch the upper body toward the knee on the right leg by using your arms to pull your chest to your thighs. Hold this stretch 10 to 30 seconds. DO NOT BOUNCE! Do this stretch 10 times. Repeat the stretch with the left leg.



Bent Torso Pulls

While sitting on the floor, have legs apart, one leg straight and one knee bent. Pull the chest down to touch the thigh on the leg that is bent, and twist at the waist. Hold this position at least 10 seconds. Repeat 10 times on each side.



Bent Over Leg Stretch

Stand with feet shoulder-width apart and lean forward as illustrated. Using the arms, **gently** pull the upper body towards the right leg. Let the head hang down. DO NOT BOUNCE! Hold the position a minimum of 10 seconds. Repeat pulling the upper body to the left leg. Do this stretch several times slowly.

Remember to always check with your physician before starting any exercise program.

Cool-Down The purpose of cooling down is to return the body to its normal, or near normal, resting state at the end of each exercise session. A proper cool-down slowly lowers your heart rate and allows blood to return to the heart. Your cool-down should include the stretches listed above and should be completed after each strength training session.

WORKOUT GUIDE

The Rebounder is one of the most effective low impact workouts that you will ever do. Your Rebounder workouts will help you become more functional and physically fit while at the same time help you reshape your body.

As with any exercise routine, it's important to begin by warming up your body and most specifically the muscles you are planning to exercise. You may want to start with slow marching, jogging, or bouncing. Simply march, jog, or bounce lightly in place on the Rebounder for about 5 minutes. As you warm up, begin jogging faster, raising your knees higher, or try skiing or jumping jacks. Work out at a higher intensity for at least 20 minutes for best results. For interval training, jump at a higher intensity for 30 seconds to a minute between other exercises shown here.

> Actual product may vary slightly from the one pictured. Before exercising, consult a physician. Warm-up properly before starting any routine. Cool down completely before ending a workout.

CONTACT BOUNCE

Start with feet shoulder width apart, knees bent, hands at waist. Bounce gently so your feet don't leave the mat. Repeat 10 times.



HAMSTRING CURLS

While bouncing, shift your weight to the right and bring your left foot up to your left buttock. Bring your left foot down and shift your weight to the left and bring your right foot up to your right buttock. Repeat 10 times on each side.

JOG IN PLACE

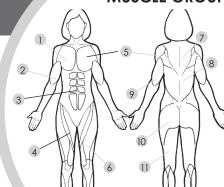
While standing in the center of the mat, jog in place. Concentrate on breathing in and out as you count to 100.

JUMPING JACKS

Start with your feet together and arms at sides. Jump up and separate feet to just past hip width while you sweep you sweep your arms out to the side and raise your hands overhead. Jump again and return to the starting position. Repeat 10 times.



WORKS THESE MUSCLE GROUPS



- **Pectorals**
- **Biceps**
- **Abdominals**
- Adductor
- Deltoid
- Quadriceps
- **Trapezius** Latissimus Dorsi
- Triceps
- 10. Gluteals





SIDE TO SIDE



Place both feet together and bounce from one side of the mat to the other side of the mat while keeping your feet together. Repeat 10 times on each side.





TWIST BOUNCE

Start with your feet together and arms at shoulder height, elbows bent with hands in front of your chest. Bounce and twist your upper body to the left, reaching your left arm out, while twisting your lower body to the right, feet pointed to the right. Repeat 10 times each way.



WORKOUT GUIDE

REBOUNDER



MILITARY PRESS

With knees bent, grasp the handles with palms up, press arms up overhead.
Repeat 10 times.



PLIE SQUAT WITH STAR ARMS

Begin in plie stance, squat with arms reaching forward, thumbs up. Lift and raise arms up and out while you straighten your legs. Return to starting position. Repeat 10 times.





TRICEPS KICKBACK

Anchor the tubes under your feet, and grasp the handles with thumbs up. Extend your arms backward to full extension while you tighten your abdominal muscles to support and hold your body in place. Repeat 10 times.





TRICEPS OVERHEAD EXTENSION

Grasp the tube handles behind your head, elbows by your ears. Begin with thumbs down. Straighten your arms rotating to palms forward. Repeat 10





BICEPS CURL

Grasp the handles with palms facing forward and anchor the tubes under your feet. Start with arms at your sides, palms facing forward. Squeeze with your biceps as you bring your palms to your shoulders keeping elbows at your sides. Return to starting position. Repeat 10 times.





UPRIGHT ROWS

Grasp the handles with palms toward you, hands close together so thumbs are almost touching. Anchor the tubes under your feet. Raise your hands toward your chin, elbows out. Return to starting position. Repeat 10 times. As an alternative, lean forward in wide stance. Pull your elbows back, squeezing your shoulder blades together. Repeat 10 times.



MODEL 35-1632A

WARRANTY

Stamina Products, Inc. ("Stamina") warrants to the original purchaser that this product will be free from defects in materials and workmanship that arise under normal use, service, proper assembly and proper operation in accordance with product warnings/instructions for a period of 90 days on the parts and one year on the frame from the date of the original purchase from an authorized retailer. THIS WARRANTY SHALL NOT APPLY TO ANY PRODUCT WHICH HAS BEEN SUBJECT TO COMMERCIAL USE, ABUSE, MISUSE, ALTERATION OF ANY KIND OR TO ANY DEFECT OR CHANGE CAUSED BY IMPROPER ASSEMBLY, REPAIR, REPLACEMENT, SUBSTITUTION OR USE WITH PARTS NOT PROVIDED BY STAMINA. Commercial use includes use of product in athletic clubs, health clubs, spas, gyms, and all other public or semipublic facilities whether or not the product's use is in furtherance of a profit making enterprise, and all other use which is not for personal purposes.

To implement this limited warranty, send a written notice stating your name, date, and place of purchase and a brief description of the defect along with your receipt to Stamina Products, Inc. 2040 N Alliance Ave, Springfield, Missouri, USA, MO 65803, or email us at customer.care@staminaproducts.com, or call us at 1-800-375-7520. If the defect is covered under this limited warranty, you will be requested to return the product or part to us for free repair or replacement at our option.

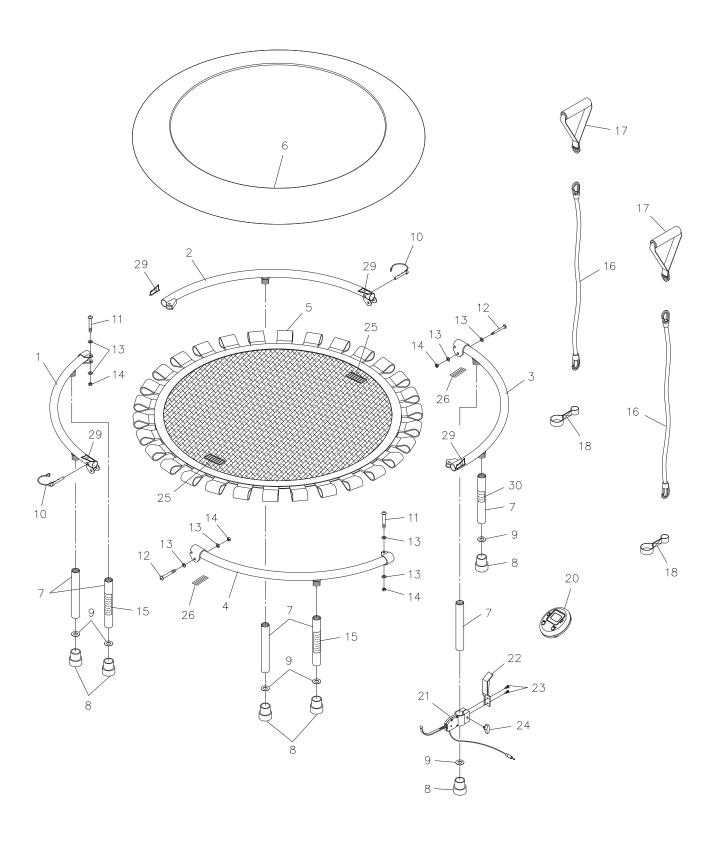
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PRODUCT PARTS DRAWING



PARTS LIST

| PART# | PART NAME | QTY |
|-------|-----------------------------------|-----|
| 1 | Rail A | 1 |
| 2 | Rail B | 1 |
| 3 | Rail C | 1 |
| 4 | Rail D | 1 |
| 5 | Mat | 1 |
| 6 | Safety Pad | 1 |
| 7 | Leg | 6 |
| 8 | Leg Cap | 6 |
| 9 | Cap Washer | 6 |
| 10 | Secure Pin | 2 |
| 11 | Bolt, Round Head(M6 x 1 x 35mm) | 2 |
| 12 | Bolt, Round Head(M6 x 1 x 42mm) | 2 |
| 13 | Washer (M6) | 8 |
| 14 | Nylock Nut (M6 x 1) | 4 |
| 15 | Warning Label | 2 |
| 16 | Resistance Tube | 2 |
| 17 | Hand Grip | 2 |
| 18 | Strap Loop | 2 |
| 20 | Meter | 1 |
| 21 | Sensor Detector | 1 |
| 22 | Mounting Bracket | 1 |
| 23 | Screw, Round Head (M3 x 10mm) | 2 |
| 24 | Locking Knob | 1 |
| 25 | Hazard Label | 2 |
| 26 | Warning Decal | 2 |
| 27 | Manual | 1 |
| 28 | Use Instructions Sign (Not Shown) | 1 |
| 29 | Pinch Point Decal | 4 |
| 30 | Serial Decal | 1 |

NOTES

TO CONTACT CUSTOMER CARE

For your convenience, Stamina's customer care representatives can be reached by email at **customer.care@staminaproducts. com** or by phone at 1-800-375-7520 (in the U.S.). Our customer care representatives are available Monday through Thursday from 7:30 a.m. until 5:00 p.m., and Friday 8:00 a.m. until 3 p.m. Central Time.



ONLINE
CUSTOMER CARE
customer.care@staminaproducts.com
www.staminaproducts.com









STAMINA PRODUCTS, INC. ATTN: Customer Care 2040 N Alliance Ave, Springfield, MO 65803

Would you like to recieve email information or special offers from Stamina Products? Register at contact.staminaproducts.com

TO REGISTER YOUR PRODUCT

To enact your warranty, please register your product by going to register.staminaproducts.com. Please have your product model number (printed on the cover of this owner's manual) and the serial number (printed on the black and white sticker on your product) ready.

If you don't have internet access, you can call customer care at 1-800-375-7520, or fill out and mail the product registration form below to Stamina Products, Inc.; 2040 N Alliance Ave, Springfield, MO 65803.

| PRODUCT REGISTRATION FORM | | Products, Inc. e, Springfield, MO 65803 | |
|--|----------------------------------|--|-----------------|
| Model Number: | | Serial Number: | |
| Product Name: | | | |
| Place Purchased: | | | |
| Date of Purchase: | | Purchase Price: | |
| First Name: | | | |
| City: | State: | Zip Code: | |
| Email Address: | | Phone #: () | |
| Would you like to receive email information or | r special offers from Stamina Pr | roducts?*YesNo *If yes, be sure your email address is | included above. |
| | Detach and Mail (| or Fax the Form Above | |
| TO ORDER PARTS | | | |
| | not return the product | taminaproducts.com and order those parts. If yo To order parts by mail, fill out the sheet be | |
| | Detach and Mail | or Fax the Form Below | |
| PARTS ORDER FORM | Stamina | Products, Inc. | |

| PARTS ORDER FORM Stamina Products, Inc. 2040 N Alliance Ave, Springfield, MO 65803 | | | | | | |
|--|--|-------------|----------|--|--|--|
| Mr./Ms: | | | | | | |
| Address: | | | | | | |
| City: | State: | Zip Code | e: | | | |
| IMPORTANT : W | e require your phone number to process the ord | der! | | | | |
| Phone #: () | Work Ph | none #: () | | | | |
| Date of Purchase: | | | | | | |
| Model #: | | | | | | |
| Purchased From: | | | | | | |
| IMPORTAN | T: Before filling out the portion below, make sur Refer to the parts list to make sure you're ord | | tion. | | | |
| PART# | DESCRIPTION | | QUANTITY | | | |
| EXAMPLE: 1 | Rear Unit Assembly | | 1 | | | |
| | | <u> </u> | | | | |
| | | | | | | |
| | | | | | | |
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